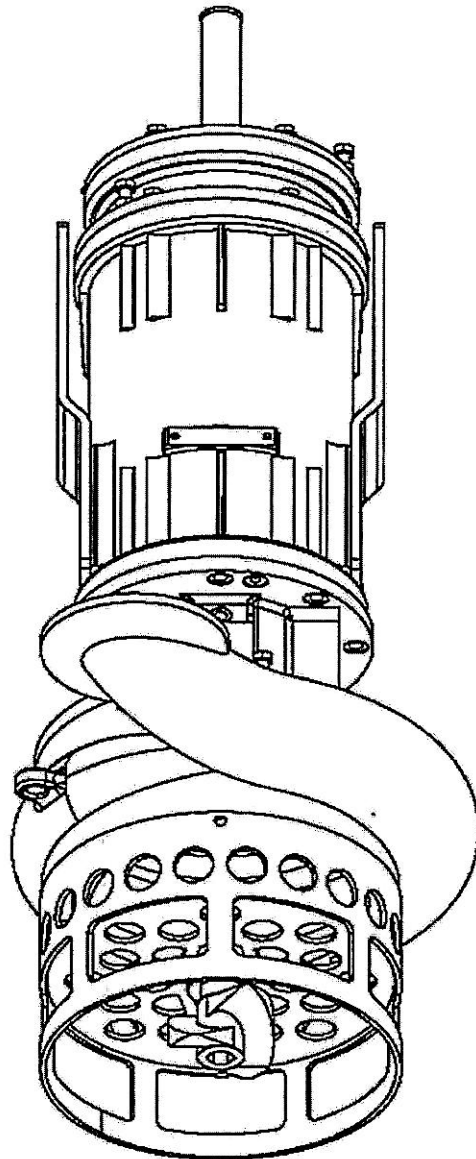


ELECTRIC PUMP EL25 60Hz



Instructions handbook / Spare parts



DRAGFLOW

ULTIMATE EFFICIENCY

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**DICHIARAZIONE DI CONFORMITA' CE /
CE DECLARATION OF CONFORMITY****IL FABBRICANTE / THE MANUFACTURER**

DRAGFLOW SRL
Via Paesa
46048 Roverbella (MN), Italy

DICHIARA CHE LA MACCHINA / DECLARES THAT THE MACHINE

Modello / Model :	EL25 60Hz
Matr. N. / Serial N. :	
Anno / Year :	

E' CONFORME ALLE DIRETTIVE / CONFORMS TO THE DIRECTIVE(S)

Direttiva 2006/42/CE del Parlamento Europeo e del Consiglio del 17 maggio 2006 relativa alle macchine e che modifica la direttiva 95/16/CE.

Directive 2006/42/EC of the European Parliament and the Council of 17 May 2006 on machinery and amending Directive 95/16/EC.

Direttiva 2014/30/UE del Parlamento Europeo e del Consiglio del 26 Febbraio 2014 concernente l'armonizzazione delle legislazioni degli Stati membri relative alla compatibilità elettromagnetica (rifusione).

Directive 2014/30/EU of the European Parliament and the Council of 26 February 2014 on the harmonisation of the laws of the Member States relating to electromagnetic compatibility (recast).

Direttiva 2014/35/UE del Parlamento Europeo e del Consiglio del 26 febbraio 2014 concernente il l'armonizzazione delle legislazioni degli Stati membri relative alla messa a disposizione sul mercato del materiale elettrico destinato a essere adoperato entro taluni limiti di tensione.

Directive 2014/35/EU of the European Parliament and the Council of 26 February 2014 on the harmonisation of the laws of the Member States relating to the making available on the market of electrical equipment designed for use within certain voltage limits.

Riferimento norme armonizzate / Reference standards:
EN 12100; EN 60204-1

E AUTORIZZA / AND IT AUTHORIZES

DRAGFLOW SRL
Via Paesa
46048 Roverbella (MN), Italy

**A COSTITUIRE IL FASCICOLO TECNICO PER SUO CONTO /
TO FORM A TECHNICAL FILE FOR IT**

Roverbella (MN), Italy

Il fabbricante / The manufacturer

DRAGFLOW
ULTIMATE EFFICIENCY

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Cod. Fisc., P. IVA e Reg. Impr. di Verona 02757460235

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PRESENTATION

This instructions manual has been conceived and structured for rapid and easy consultation, thanks to the index ordered by subjects, and explanatory figures and tables.

GENERAL WARNINGS

This instructions manual must be studied by the owner of the machine, the technical personnel within the factory, the operators, that is, all those that will be using the machine, the maintenance technician. The manual is an integral part of the machine and contains information on its use, technical characteristics, as well as instructions for handling, installation, assembling, regulation and maintenance. It also contains a section for trouble-shooting, if necessary, and for the ordering of spares. The **DRAGFLOW S.r.l.** technicians are always available, by telephone, fax or e-mail, to supply all the explanations that may be needed.

This manual:

- must be considered as integral part of the machine until it is taken to the breakdown yard;
- must be kept in an easily accessible place and suitable for its preservation;
- must be consulted each time that there are problems or doubts on the operation of the machine;
- must be carefully followed for whatever regards the necessary maintenance operations set out in it.

In case it is lost, apply for a copy directly from **DRAGFLOW S.r.l.**

DRAGFLOW S.r.l. reserves the right to carry out all modifications to update the machine or instructions manual according to the technological progress and the state of the art.

This constitutes no obligation to carry out modifications to the machines that have already been sold. If the machine is ceded to a third party, it is recommended that of the instructions manual follow it.

DRAGFLOW S.R.L. RETAINS ITSELF FREE FROM LIABILITY OF ANY KIND, AND ESPECIALLY FOR:

- improper use of the machine;
- use of the machine by personnel not trained to use it;
- power supply defects;
- maintenance defects;
- unauthorized and unforeseen modifications;
- use of spares that are not original or not specific for the model;
- non observance of the instructions;

The uses of the machine for different purposes are to be considered dangerous for the operator and for the machine. Likewise, modalities of installation and utilizations different from that indicated in the present manual could cause damage to persons and/or to the machine itself.

WARRANTY REGULATIONS

DRAGFLOW S.r.l. guarantees the original user that the machine will be reasonably free from factory and material defects.

This warranty lasts for 12 (twelve) months from the invoice date, and refers to the repairing of any defect that will be recognized by **DRAGFLOW S.r.l.** as being subject to warranty.

The warranty does not apply to those parts that result defective because of incorrect use, handling or bad observance of the use and maintenance instructions supplied by **DRAGFLOW S.r.l.**

The warranty is not applied for those listed parts subject to normal wearing:

- *seals and gaskets, shaft sleeves, impeller, stirrer, wear-plates, casing, discharge adapter, excavator teeth and electrical components;*

The warranty on the electric motor is applied only if the *standard electronic control console* foreseen has been installed.

If the Purchaser tries, either to repair any fault that is under guarantee, or obtain direct supply of the spare part without previous written consent of **DRAGFLOW S.r.l.** the latter will not be responsible for the results of the repair and will not be held to reimburse the expenses sustained by the Purchaser.

Any claim for warrantable failures shall be sent in writing to **DRAGFLOW S.r.l.** prior to the expiry of the warranty period.

As soon as the spare is ready, the Client will make the defective part available to **DRAGFLOW S.r.l.**

The warranty is applied in one of the following ways and at the discretion of **DRAGFLOW S.r.l.** :

- replacement of defective part with a new one, made available in the offices of the Purchaser at the lowest transport rate;
- repair of defective part, after this has been returned to **DRAGFLOW S.r.l.** with transport expenses prepaid.

DRAGFLOW S.r.l. declines all responsibility for the expenses due to "down-time", business costs and losses deriving there from.

This warranty is the sole warranty provided by **DRAGFLOW S.r.l.**

There are no other warranties, explicit or implied, or of merchantability or fitness for a particular purpose.

1.0 DESCRIPTION

STRUCTURAL DESCRIPTION OF THE MACHINE (Fig. 1)

The Dragflow motor driven pumps are made of high quality materials and undergo severe controls before leaving the factory.

They are essentially made up of a cylindrical pump casing 3 inside of which is housed an electrical motor 4. The upper part 2 is completely water-tight, and contains the terminal box for connection to the electric motor, the seal is guaranteed by the cover 1 and by a series of seals.

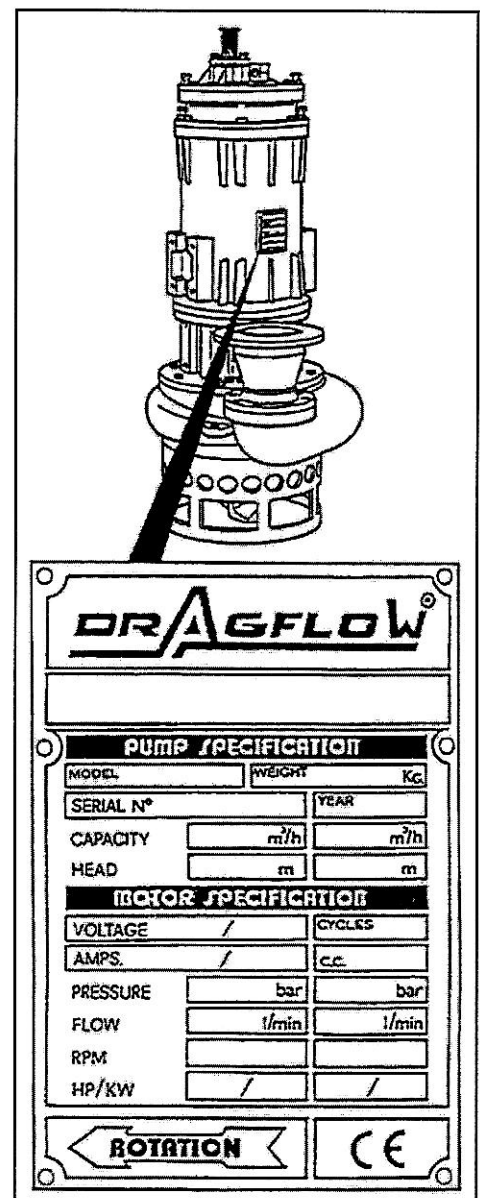
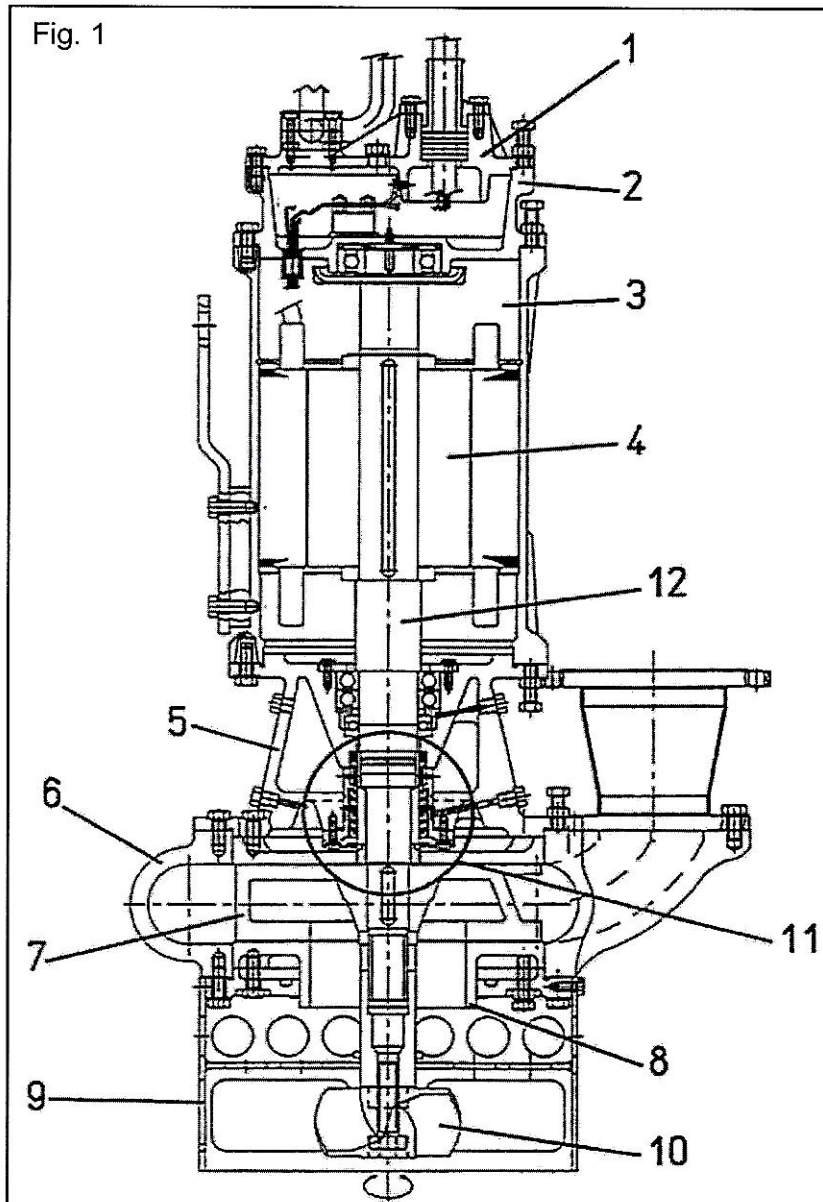
Inside the oil housing 5 is housed the group of seals and gaskets 11 that prevents the water from passing to the motor.

On the main shaft 12, inside the casing 6 there is a keyed impeller 7, made in high chrome content anti-wear materials.

A wear plate 8, made with the same material, partially closes the impeller inlet.

Inside the strainer protection 9 houses a cutter 10 that rotates and stirs the mixture of solids in the water to be pumped.

Fig. 1



2.0 TRANSPORT, ASSEMBLY AND DEMOLITION

Dragflow pumps are generally transported encased inside a crate to avoid damage to the pump or parts of it. The crate is arranged for unloading with a fork-lift truck, whose capacity must be able to sustain the weight of the pump (see data sheet enclosed in this instructions handbook) as shown in **Fig. 2**.

The pump is placed inside the crate as seen in **Fig. 3**, it must be freed from the packing and lifted with ropes hooked to the appropriate lifting plate **A**.

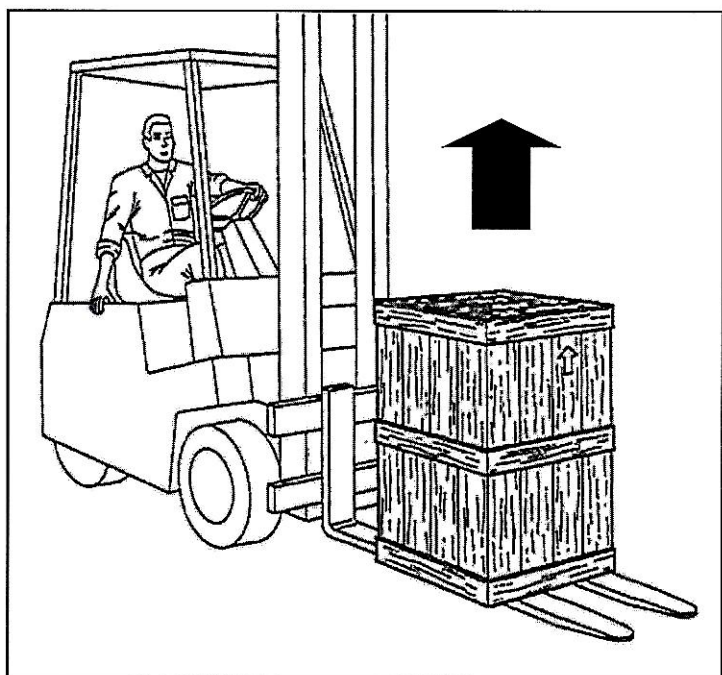


Fig. 2

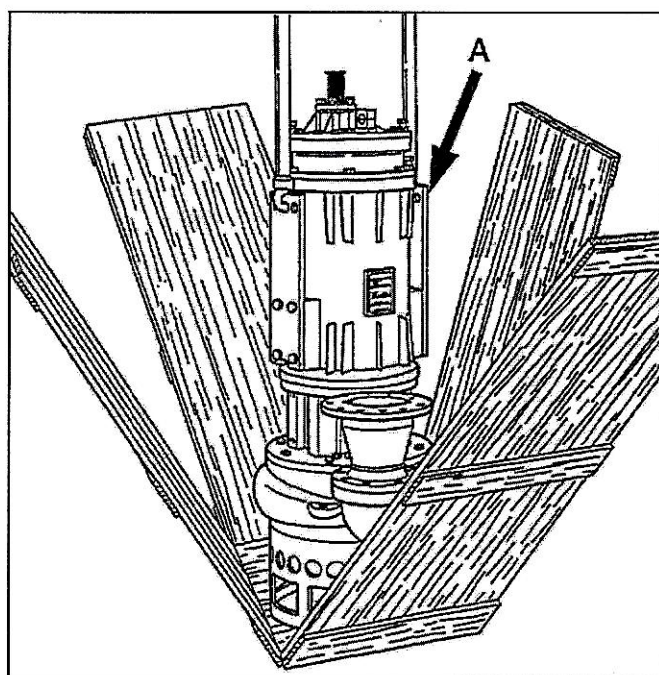


Fig. 3

INSTALLATION

1) Connect the delivery pipe.

- The delivery pipes must never form siphons (**Fig. 5**) pag. 6, to avoid problems due to the formation of air pockets or deposits of solid material.
- Before connecting then pump to the electrical supply source, make sure that all the data on the rating plate correspond (voltage, power, absorption, etc.)

The pump is supplied with a supply cable already connected.

2) Connect the end of the wires to the control panel, taking care to respect the power supply phases and the yellow/green ground wire that will be connected to the general grounding system of the plant.

- The user must guarantee the electrical conductivity between the machine and the main grounding system of the plant.

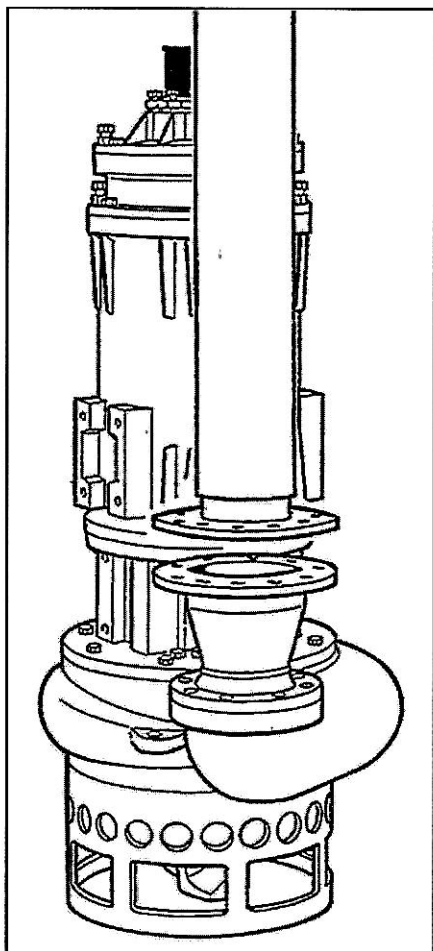


Fig. 4

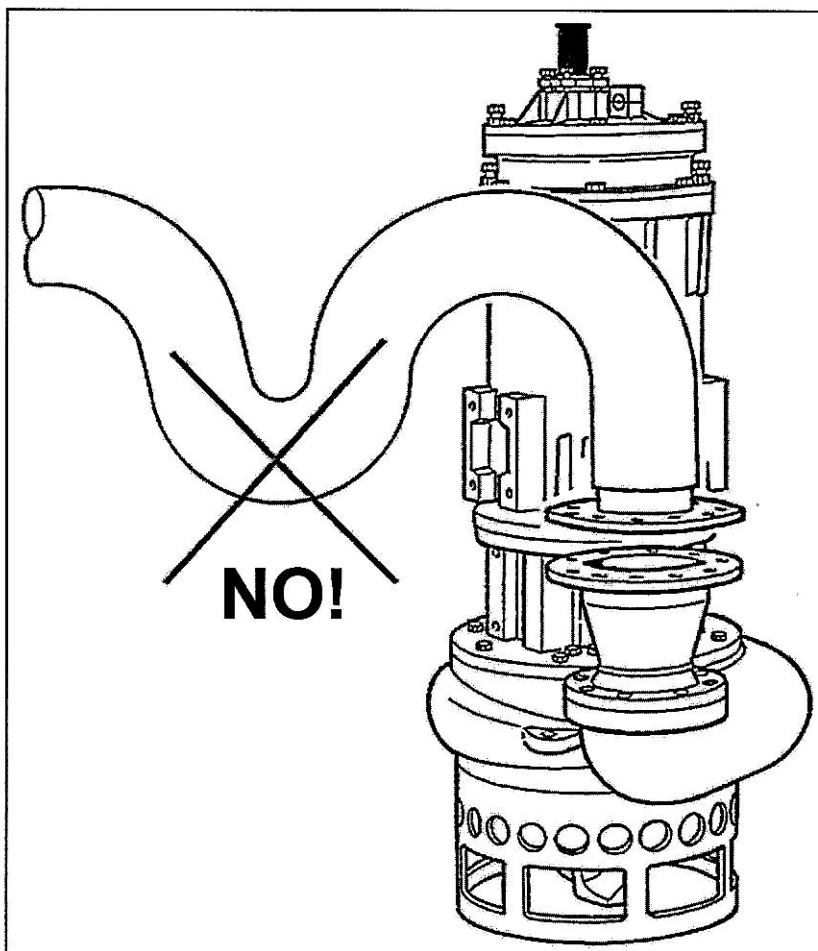


Fig. 5

3) If the electric cable has not been requested proceed as follow (Fig. 6) pag. 7:

- Remove screws **1**, lift upper cover **65**.
- Remove screws **67** and lift the cable lock **68**.
- Slip the cable lock **68** onto the electric cable and after that the seal composed by Kit **62-63-64** alternating the iron washers with the rubber washers.
- Slip on the upper cover **65**, taking care that the still completely insulated cable comes out sufficiently to be connected to the terminal box **4**.
- Tighten the screws **67** until the cable lock **68** rests on the upper cover **65**, making sure that the composed pack is sufficiently compressed to avoid water leaking in.
- Insert the seal **3** in its lodging.
- Connect the electric cables to the terminal box, including the yellow/green ground cable, to the screws prepared for this purpose.
- Position upper cover **65** on the pump casing, making sure that the seal remains in its seat, to avoid damage and as a result water leakage, tighten down the screws **1**.

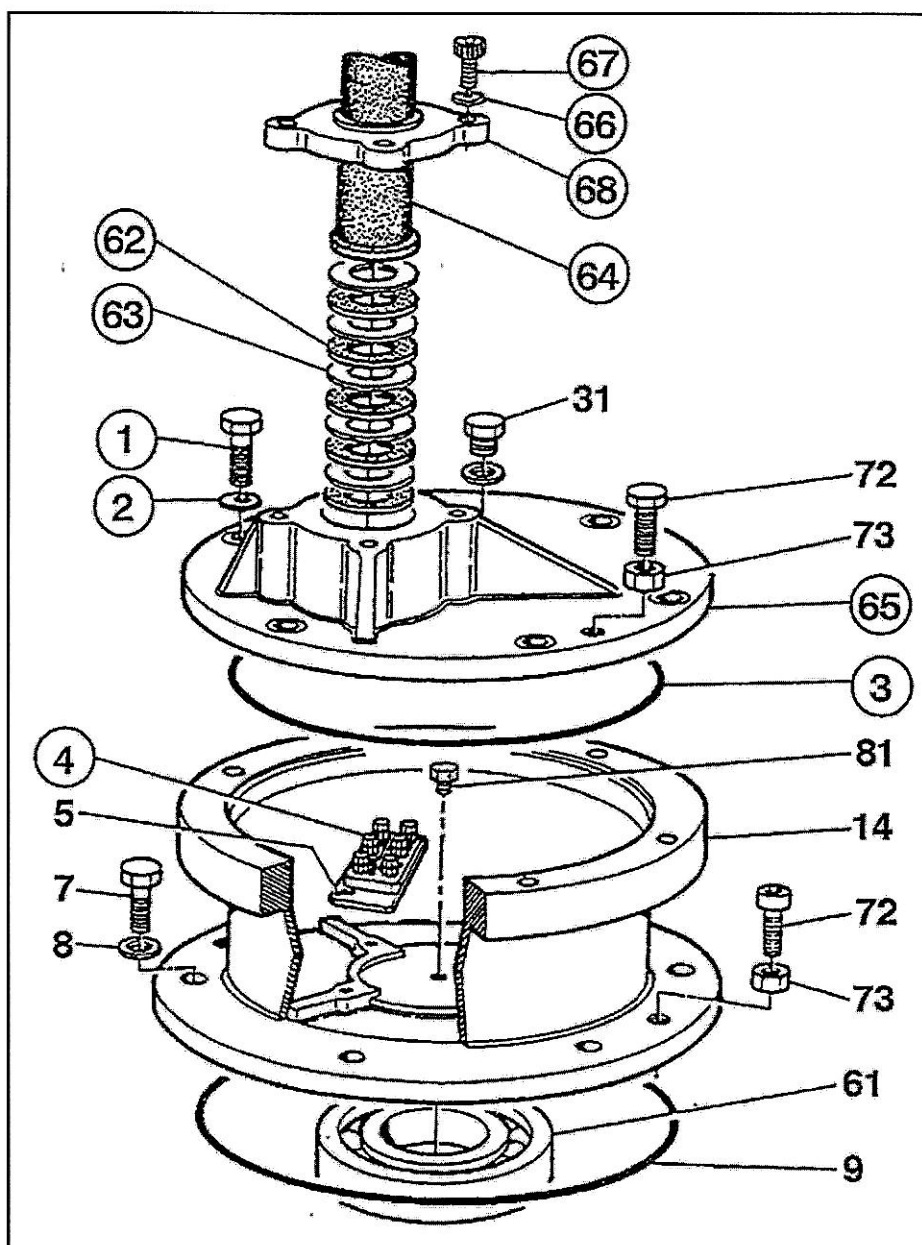


Fig. 6

Warning: the pump supply cable must be a cable HO7RN-F type with rubber insulated flexible wires, chloroprene-type 076 internal sheath in compliance with CEI 20-19- mark HAR with a cross-section for the current absorption of the pump, or of equivalent type.

DISMANTLING

Before doing anything on the pump, be sure to disconnect the electrical supply and disconnect the delivery pipes.

Warning: the machine that is considered completely useless must be removed from the department and collected by the manufacturer or any other firm specialized in demolition. Remember that dismantling the machine in your establishment will "produce" different materials (metals, plastics, oil, etc.) whose disposal will be done in compliance with the legislative regulations in force in the state where the machine is found.

3.0 STARTING AND OPERATION

STARTING

The pump has been created to pump suspended matter, even with solid parts, as long as water is always present. It can be used for civil and industrial purposes, as long as conditions described in this manual are observed.



ATTENTION

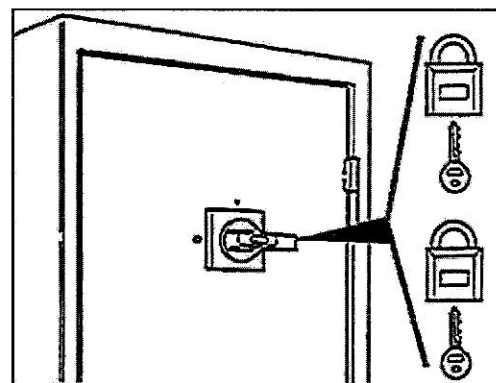
1) The control panel has a switch to which must be applied a device with a lock that stops the use of the pump. The key will be given to someone in charge who will be responsible for all the operations which he will supervise to avoid improper use of the machine.

Check the direction of rotation: by passing very short current impulses with the START/STOP switches placed on the control panel, and check that the direction of rotation is that indicated on the rating plate.

- 2) Immerse the pump in clear water and push the "START" button.
 - 3) If any priming problems should come up, stop the pump by pressing the "STOP" button and wait for about 30 seconds, leaving it immersed, until all the air has been eliminated.
 - 4) Never operate the immersed pump without connecting the pipes, because not sensing the load loss foreseen, the electric motor could overshoot the maximum current absorption (and in the absence of the suitable safety devices be completely damaged). When only water is pumped, absorption should be 20% below that allowed.
- If this is not the case, the load loss must be increased, in one of the following ways:

- by adding pipes
- by creating bottlenecks
- raising the discharge height

- 5) Slowly lower the pump until it comes into contact with the material.
- 6) Check the percentage of solid in order not to go over the maximum absorption limit.
- 7) When clean water is not available, but only mud and other mixtures, check that the pump does not go over the maximum absorption limit indicated on the rating plate (**Fig. 7**); however, if this does happen, create a further load loss, acting as indicated at the preceding point 4.
- 8) Before stopping the pump, it is always a good rule to pump water with very little solid in it, so that the pipes are washed.



DRAGFLOW®			
PUMP SPECIFICATION			
MODEL	WEIGHT		Kg
SERIAL N°	YEAR		
CAPACITY	m³/h	m³/h	
HEAD	m	m	
MOTOR SPECIFICATION			
VOLTAGE	/	CYCLES	
AMPS	/	C.C.	
PRESSURE	bar	bar	
FLOW	l/min	l/min	
RPM			
HP/KW	/	/	
ROTATION		CE	

VOLTAGE

AMPS

Fig. 7

EMERGENCY SITUATIONS

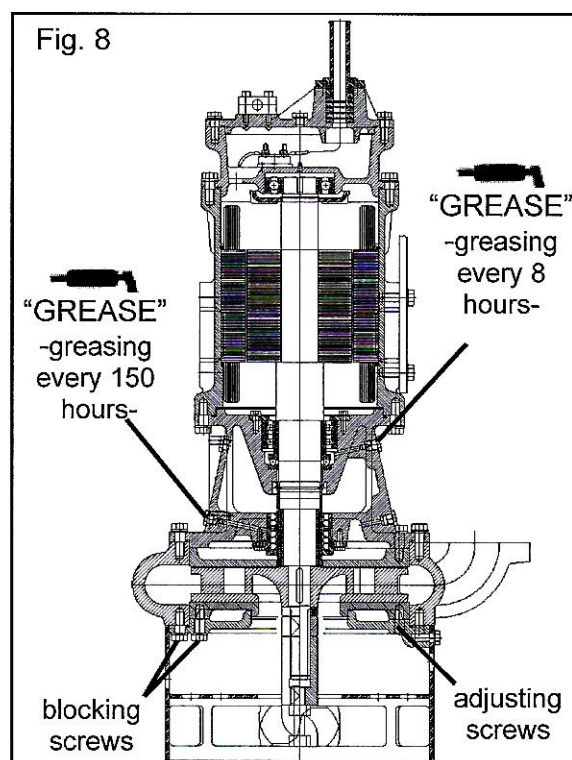
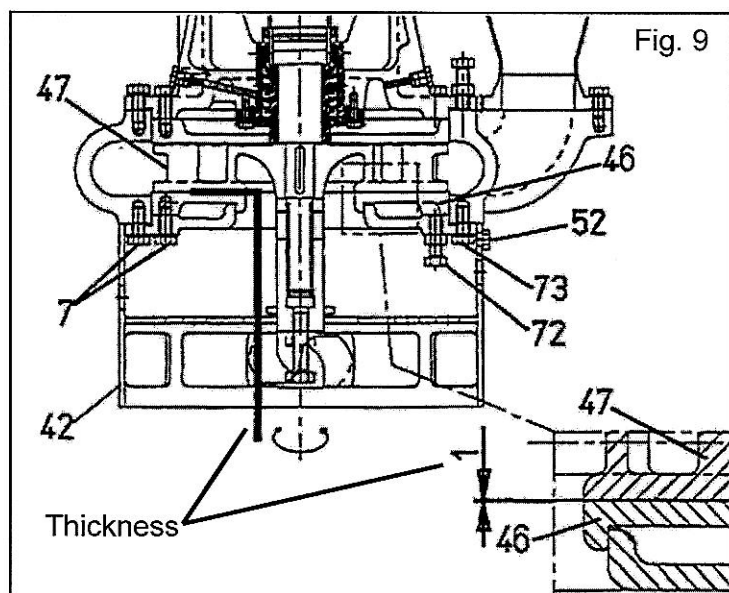
The correct use of the machine excludes the possibility of emergencies happening during operation or during cleaning and maintenance, unless the latter have not been done in compliance with this instructions manual.

- a) In case of imminent danger of a mechanical origin, press, or have someone press, the emergency stop button, and immediately afterwards switch off the general cutout switch or disconnect the plug. An accurate search for the fault, or anomaly that caused the danger, must be carried out soon afterwards, and once detected, see to resetting the operation of the machine and of the protection set-up. If necessary, have **DRAGFLOW S.r.l.** Service or competent personnel from another firm carry out any repairs or work.
- b) If a current loss should be found, felt by touching metallic parts of the machine, switch off the general cutout switch and have an expert electrical technician come in, or contact **DRAGFLOW S.r.l.** Service for further details.

4.0 MAINTENANCE AND CLEANING

Warning: maintenance and cleaning of the machine must be done after having stopped the machine.

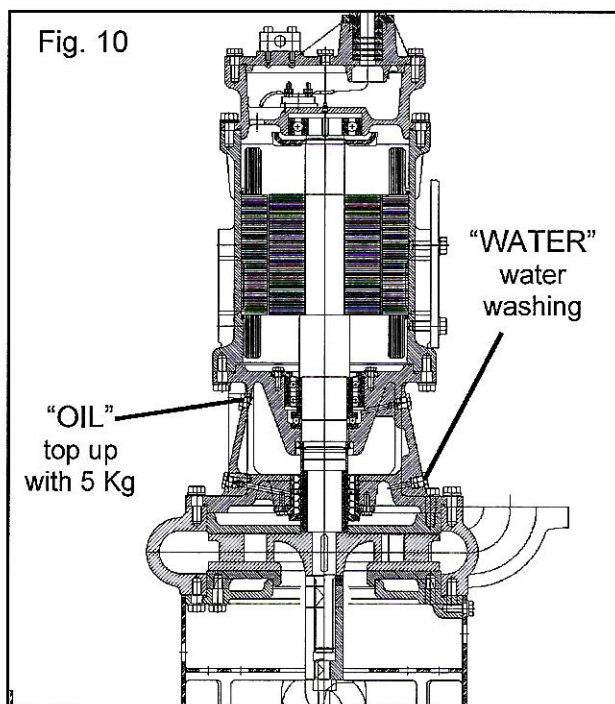
- 1) Check the tightness of the fastening screws every 50 hours of pump operation.
- 2) Remove the 2 (two) plugs marked by the labels GREASE, **Fig. 8**, and restore the grease with 50 grams of it for each greaser, using a hand grease gun. **Seals zone must be greased every 8 hours.**
- 3) **Every 200 hours** check the clearance between the impeller **47** and the lower wear plate **46** as follows (see **Fig. 9**).
 - keep the pump in a vertical position;
 - dismantle the side strainer **42** by removing the screws in position **52**;
 - check that the clearance is not more than 1 mm, if it is wider proceed as follows:
 - slacken of the fastening screws **7**;
 - take the wear plate **46** at a distance of about 1 mm from the impeller **47**, by turning the adjustment screws **72** and locknuts **73**;
 - check that it rotates freely;
 - fasten both the locknuts **73**, the adjustment screws **72** and the fastening screws **7**;
 - fit again the strainer **42** using the screws **52**;
 (Use the torque table for tightening the screws).



- 4) For customers that work with particularly abrasive materials having a very fine particle size, we advise passing a jet of water under pressure, connecting it to the prepared threaded connector indicated with H₂O (Fig. 10). The pressure must be greater than that exerted by the pump to have continuous cleaning of the area of the seals and so less wear.

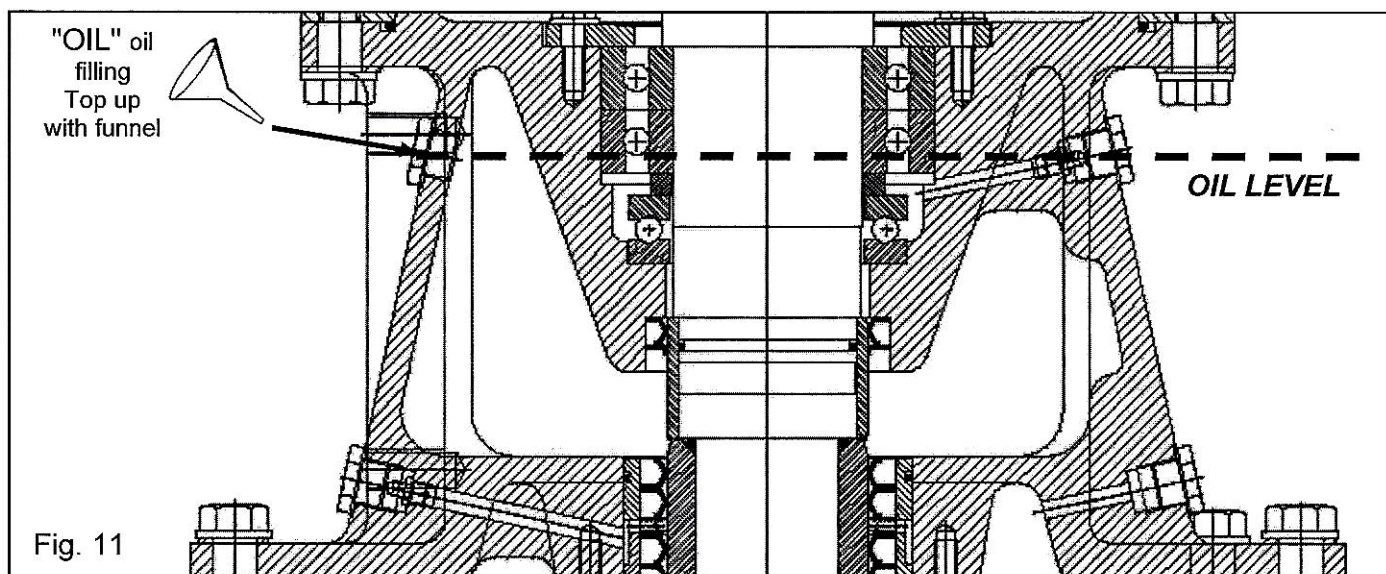
It is compulsory to grease the area of the seals at the end of each shift or every 8 working hours, use water resistant grease with LIQUILON.

- 5) Check the level and the deterioration of the oil every 8 hours of operation by removing the plug labelled "OIL" (Fig. 11). For a total oil change or topping up, the following steps have to be taken:
- It is good practice to empty the pump completely of the remaining oil. The exhausted lubricant must be disposed of in conformity with the laws in force in the country where the machine is used, since its dispersal in the ground will pollute the water beds. This is not necessary if the oil is simply topped up.
 - Remove the plug marked "OIL".
 - Top up until completely full using a funnel on side up to the indicated "OIL LEVEL" (Fig. 11), approx 5 Kg of oil having the characteristics as in the table following.



Oil type	ISO	Density at 15/4 °C	Cst 40°C	Viscosity Cst 100°C	E 50°C	I.V.	Flash point V.A. °C	Pour point °C
EP320	320	0,900	330	25,8	24,0	95	240	- 17

- d) Before closing the plug change the copper washer to prevent leaks and water seeping in. If the oil is "milky" white color the seals must be replaced.



REPLACING THE SEALS

- Completely empty the oil from the oil chamber.
- Remove the filter **42** (Fig. 12) by unscrewing the screws **52**.
- Unscrew the cutter **40** by hitting it smartly in an anticlockwise direction as shown in Fig. 13; make sure the impeller **47** (Fig. 12) is blocked with an iron rod.
- Remove the connection **43** (Fig. 12a), then the nut **39** and the spacer **45**.
- Extract the flange on the suction side **34** (Fig. 12) after having removed the screws **7**. With the flange pos. **34** the lower wear plate **46** also will come down.
- Remove the casing **37** (Fig. 12) after having removed the screws **7**.
- Extract the impeller **47** using two levers "A" (Fig. 12). If it sticks use an extractor, taking care not to damage the threaded part of the motor shaft.
- Remove the key **38** (Fig. 12) and immediately after the spacer **6** (Fig. 14). To remove the upper wear plate **48** unscrew the screws **7a**.
- Remove the seals housing **56** and **57** after having removed the screws **54** with the ring **55**.
- Change the seals **20** (n° 1) and **22** (n° 1) with their wear sleeve **36** (n° 1) and the o-ring **21** (n° 1). Then change the seals **53** (n° 1), **49** (n° 3) and **51** (n° 2), the two lower shaft sleeve **24** and **6**, the three o-rings "OR" **23**, **25** and **28** as shown in Fig. 14 taking care not to damage any spare.

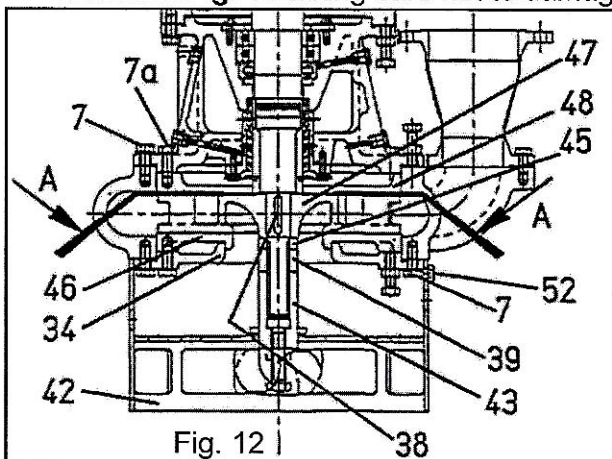


Fig. 12

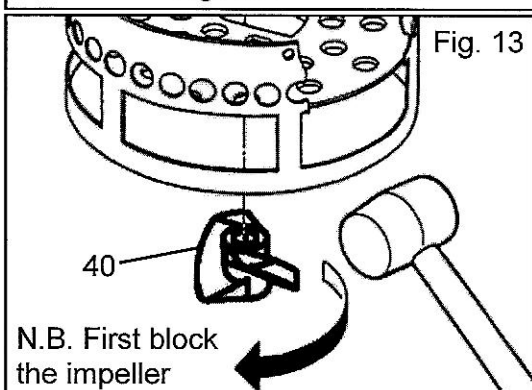


Fig. 13

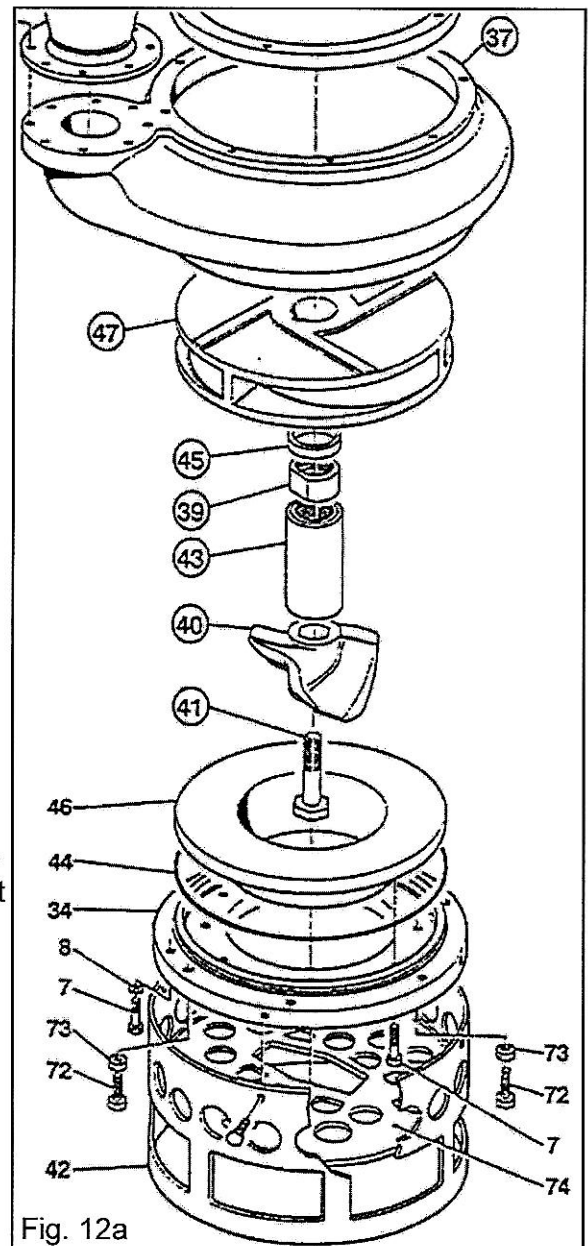


Fig. 12a

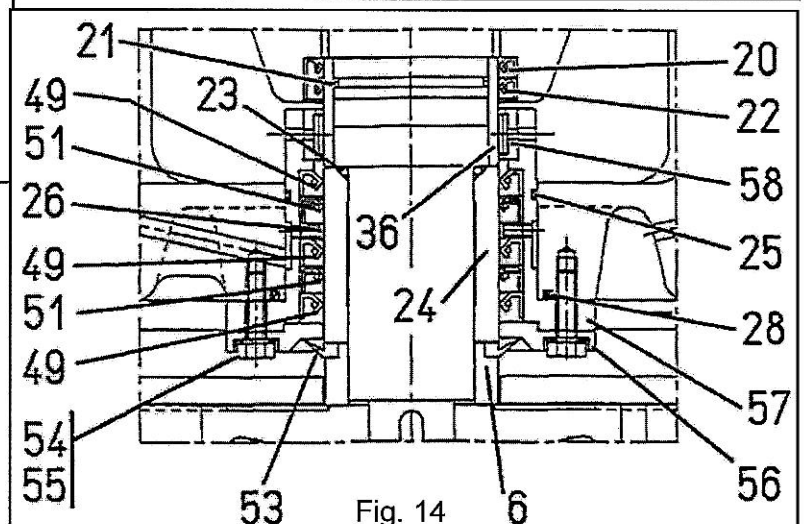


Fig. 14

- To reassemble follow the instructions in the reverse order **keeping the pump in vertical position.**
Remember to adjust the lower wear flange **46 (Fig. 9 pag. 9)** as indicated in paragraph 2), before closing the pump definitely.
Top up with new oil, according to the instructions of paragraph 5) pag. 10.
Once a year, each time that repairs have been carried out, when extraordinary events have occurred, the user must check the state of the electrical, insulation and the continuity of the protection circuit.
When parts of the electrical equipment are replaced, components with electrical characteristics as similar as possible to the originals must be used.
The supply cable MUST be replaced as soon as damage to the external insulation is found.

PUTTING THE MACHINE OUT OF SERVICE

If for any reason whatsoever the machine should be temporarily placed out of service, it is important to disconnect the electricity supply, clean it and cover it to protect it from dust.
To put it back into service again follow the instructions for starting up.

5.0 NOISE

The machine was designed and manufactured while at the same time keeping in due consideration air noise hazards. The construction techniques used allow to limit the noise level within tolerable limits in compliance with the Machine Directive 2006/42/CE.

Air noise detection was effected by placing the probe two meters from the machine, along the whole perimeter and at a meter from the floor. The noise was measured under vacuum. This because the machine itself does not require any specific operation position fixed by the operator since it is normally immersed in water and therefore the values are non-influencing.

The observations were done with a model HD9020K1 DELTA OHM PRECISION INTEGRATOR NOISE METER in conformity with the:

IEC651 class 1 standard

IEC804 class 1

IEC225 filters 1/3 octave

The instrument was calibrated with a DELTA OHM HH9101 calibrator conforming to the IEC942-1986 class 1.

6.0 SAFETY

Introduction

Dragflow srl has designed and built the machine keeping in mind the results of a preventive and accurate analysis of the risks connected to the use of the machine.

The protections and devices applied, therefore, represent the profuse commitment by the **Dragflow S.r.l.** technicians to achieve the aim of safety sanctioned by the specific directives issued by the EEC. The protections and devices are illustrated below with drawings.

Other instructions and information on the safety of the machine are contained in the paragraphs which deal with the use, maintenance and repair.

All the organs in movement are segregated inside the pump structure.

The only rotating mechanical part is the agitator 40 (**Fig. 16**), that for functional reasons cannot be protected in any way.

In fact its specific function is that of cleaning the strainer **42** and stirring the solid bodies present in order to set them in suspension in the liquid to be pumped (**Fig. 16**).

On the pump there is a warning plate (**Fig. 15**) to remind us of this danger.



When about to operate the pump, keep clear of this rotating part in order to avoid accidents.

The strainer **42** (**Fig. 16**) is made according to the suction capacity of the pump, and does not allow the passage of particles of over **35 mm** diameter.

It is a good rule not to come close to the pump when it is immersed in water to avoid dangerous situations.



Do not open without having first switched off.

On the pump there is a warning plate to remind us of this danger (**Fig. 15**). The upper part of the pump contains the electrical terminal box of the motor.

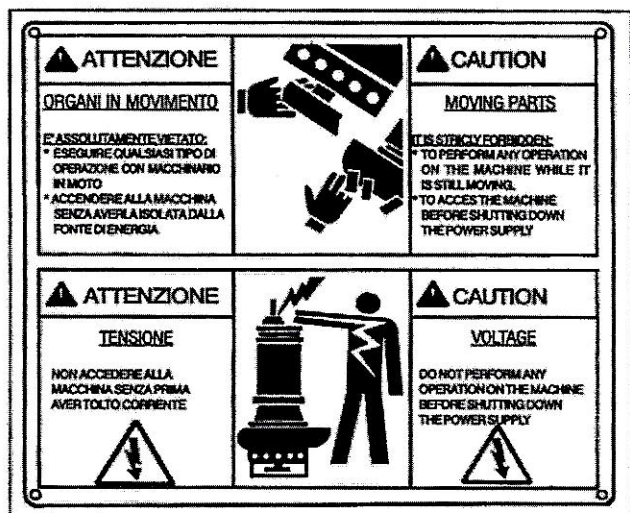


Fig. 15

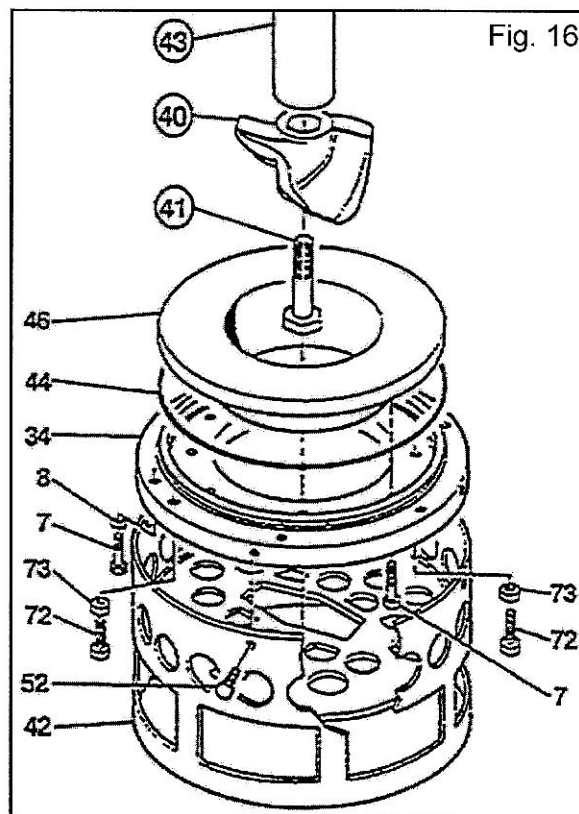


Fig. 16

It is protected in a sealed chamber by means of a series of seals, that avoid water leakage.
The rated voltage present is that expressed on the rating plate (Fig. 17).

When starting check:

- the correct connection of the phases;
- the correct direction of rotation of the motor;

The direction of rotation is expressed on the rating plate (Fig. 17).

The diagram shows a rectangular rating plate with the Dragflow logo at the top. Below the logo is a section titled 'PUMP SPECIFICATION' containing fields for MODEL, WEIGHT (Kg), SERIAL N°, YEAR, CAPACITY (m³/h), and HEAD (m). Below this is a section titled 'MOTOR SPECIFICATION' containing fields for VOLTAGE, AMPS, CYCLES, C.C., PRESSURE (bar), FLOW (l/min), RPM, and HP/KW. At the bottom, there is a 'ROTATION' indicator with a left-pointing arrow and a CE mark. Two external labels, 'VOLTAGE' and 'AMPS', have arrows pointing to their respective fields in the motor specification section.

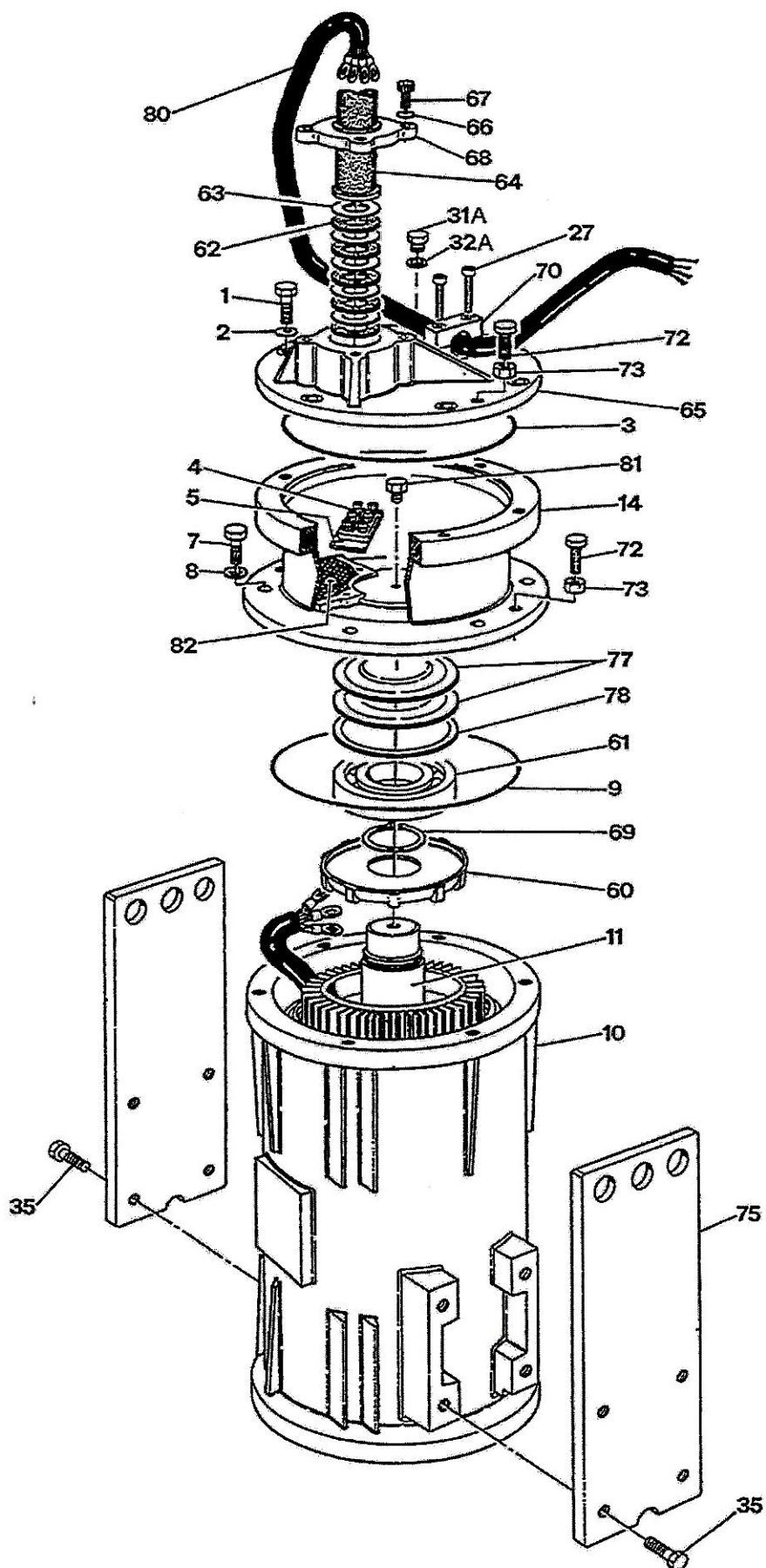
Fig. 17

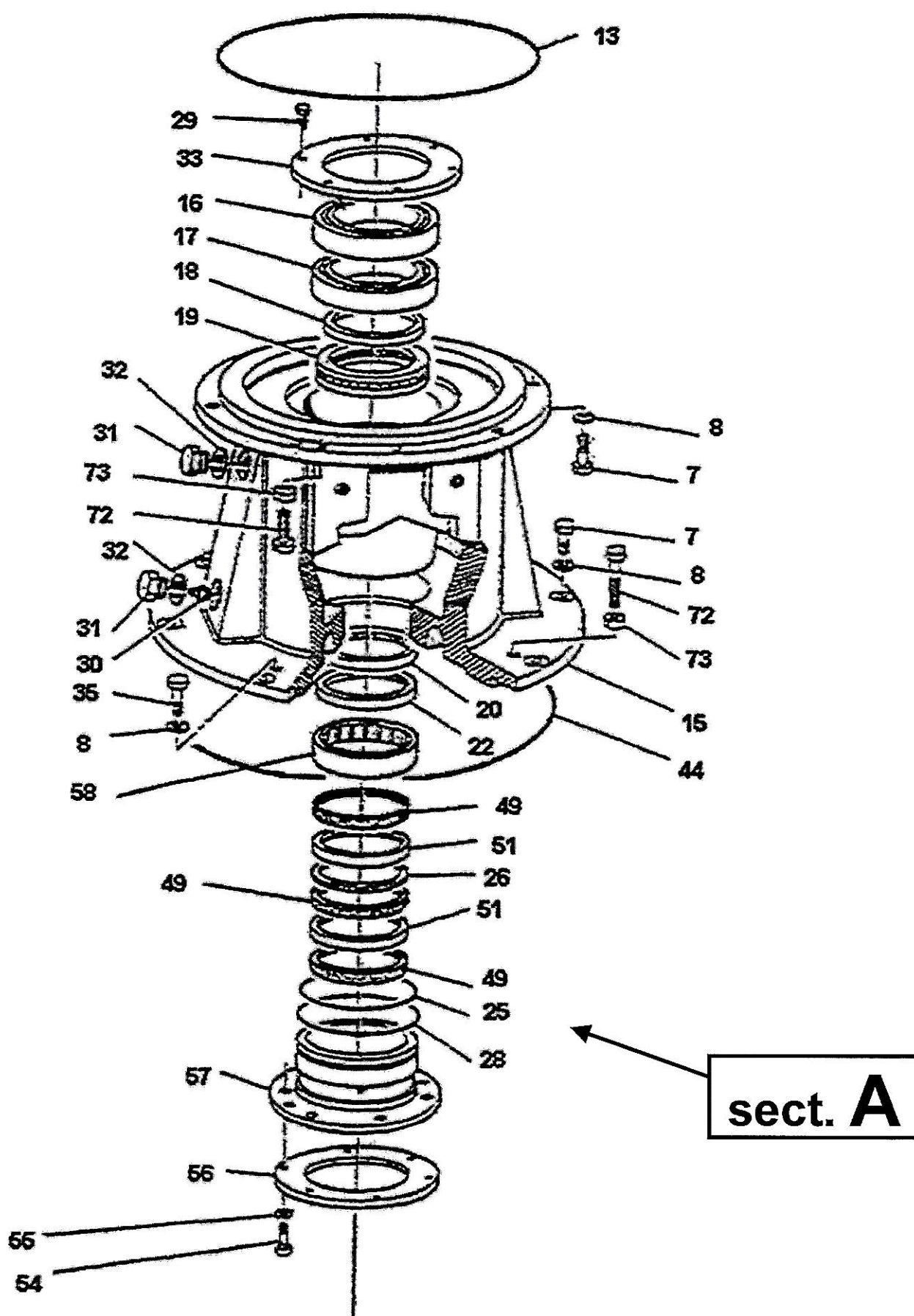
INDIRECT CONTACT PROTECTION

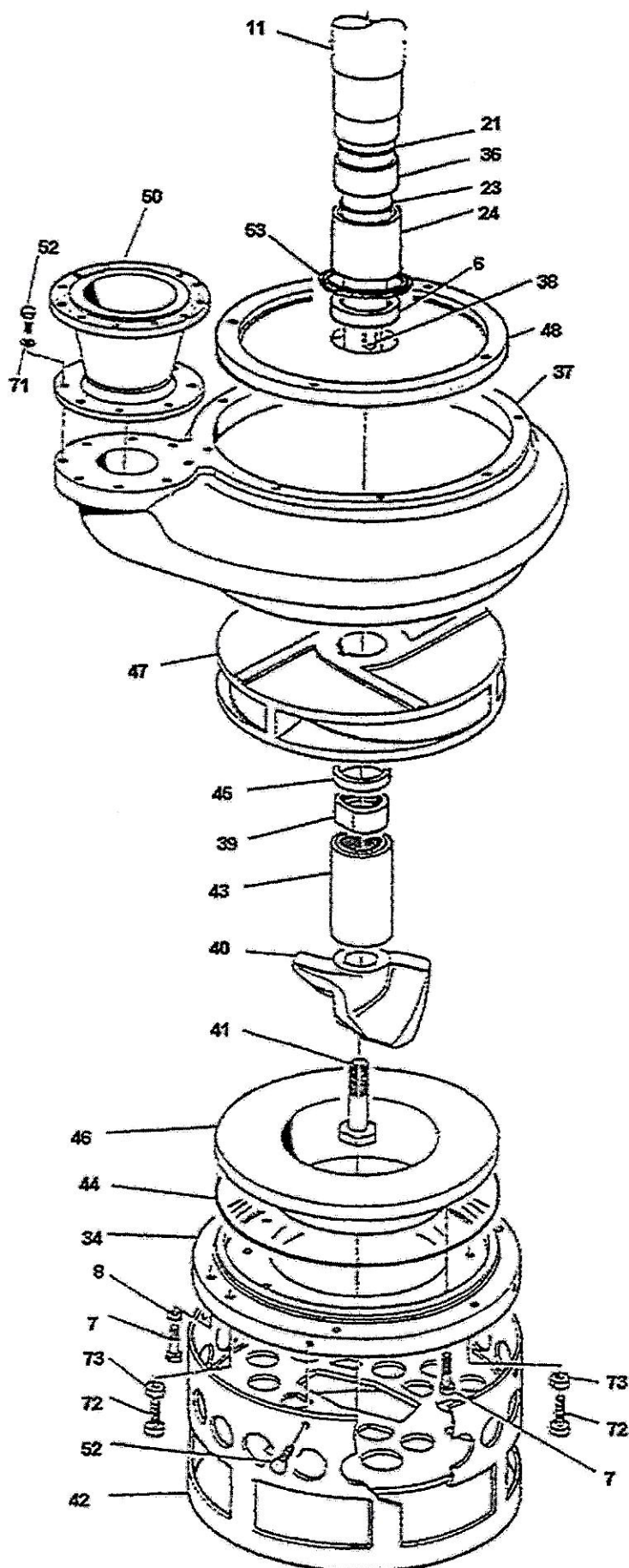
All the metal masses are grounded with a yellow/green wire.

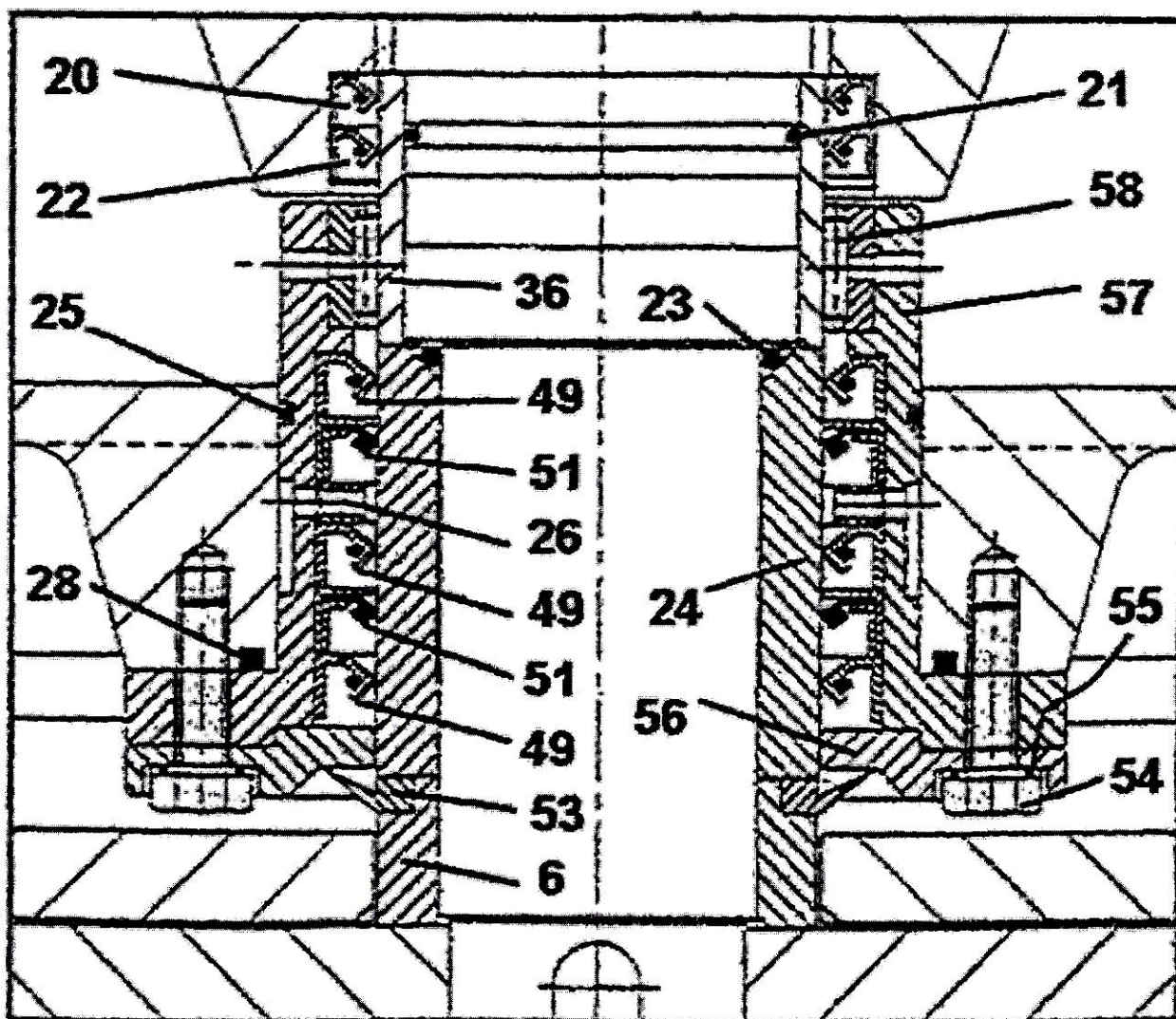
The user **MUST GUARANTEE** the electrical conductivity between the machine and the main grounding system of the plant.

- The machine has an overall protection rating of IP68.
- The electrical tests carried out on the machine, in conformity with what is provided for by the EN 60204-1/1992, point 20.1 and following, have had a positive outcome.









POS.	Q.	PART NUMBER	DESCRIPTION
1	6	A2501066	SCREW
2	6	A2527004	SEAL WASHER
3	1	A1501110VITON	O-RING
4	1	A3012069	TERMINAL BOARD
5	1	F20635	TERMINAL BOARD PLATE
6	1	F42939	WEARING SPACER
7	28	A2501067	SCREW
8	44	A2527005	SEAL WASHER
9	1	A1501128VITON	O-RING
10	1	RR0001032	MOTOR HOUSING + STATOR
11	1	RR0001022	MAIN SHAFT + ROTOR
13	1	A1501129VITON	O-RING
14	1	F20623v01	ELECTRIC MOTOR COVER
15	1	F20622	OIL CHAMBER
16	1	A1001097	BALL BEARING
17	1	A1001098	BALL BEARING
18	1	F20636	SPACER
19	1	A1003010	THRUST BEARING
20	1	A6503044	SEAL
21	1	A1501098VITON	O-RING
22	1	A6503044	SEAL
23	1	A1501108VITON	O-RING
24	1	F42936-1	LOWER SHAFT SLEEVE
25	1	A1501096VITON	O-RING
26	1	F23171	GREASE SPACER
27	2	A2502401	SCREW
28	1	A1501097VITON	O-RING
29	6	A2501006	SCREW
30	2	A6502018	GREASE NIPPLE
31	4	A6504065	PLUG
31A	1	A6504064	PLUG
32	4	A1504019	WASHER
32A	1	A1504023	WASHER
33	1	F20637	BEARINGS FLANGE
34	1	F20626	SUCTION COVER
35	6	A2501022	SCREW
36	1	A6503005	UPPER SHAFT SLEEVE
37	1	F20616	CASING
38	1	A2518023	KEY
39	1	F20632v01	AGITATOR NUT
40	1	F20620	AGITATOR

POS.	Q.	PART NUMBER	DESCRIPTION
41	1	A2501027	AGITATOR SCREW
42	1	G20634	STRAINER STAND
43	1	F20633v01	AGITATOR CONNECTIVE
44	2	A1501130	O-RING
45	1	F20631v01	AGITATOR SPACER
46	1	F20619	LOWER WEAR PLATE
47	1	F39211	IMPELLER 60 HZ
48	1	F20618	UPPER WEAR PLATE
49	3	A1502114	SEAL
50	1	P0152402	DISCHARGE ADAPTER Ø150
51	2	A6503011	SEAL
52	12	A2501020	SCREW
53	1	A6503048	SEAL
54	6	A2501003	SCREW
55	6	A2527018	SEAL WASHER
56	1	F0155296	LOWER SEALS FLANGE
57	1	F42937	SEALS HOUSING
58	1	A1002085	ROLLER BEARING
60	1	F20627	MOTOR FAN
61	1	A1001099	BALL BEARING
62	5	A1503174	RUBBER WASHER
63	5	A2527015	STEEL WASHER
64	1	F20630	CABLE RUBBER SLEEVE
65	1	F20624	STUFFING BOX
66	4	A2527003	SEAL WASHER
67	4	A2501019	SCREW
68	1	F20625	CABLE GLAND
69	1	A2519087	SEEGER RING
70	1	A6038043	CABLE CLIP
71	8	A2510004	WASHER
72	16	A2501023	SCREW
73	16	A2508025	NUT
75	2	F20444v02	LIFTING PLATE
77	2	A2019026	SPRING WASHER
78	1	F24508	SPACER
80	20	A3004064	ELECTRIC CABLE
81	1	A6504069	PLUG
82	2	A9031014	CABLE RESIN CASTING
90	1	A1501166VITON	O-RING

SAFETY SPARE PARTS

DRAGFLOW S.r.l. produces **dredging pumps**, they're equipment for abrasive and heavy job. These kinds of applications naturally wear the consumable parts of the machine. The wearing of the consumable parts will get the performances of the machine lower such as the pumped solid materials little by little will be less.

To avoid to stop the equipment and lost time, **DRAGFLOW S.r.l.** qualified as your expert witness suggests to keep ready at site or placed in your workshop the following spare parts :

POS.	Q.	PART NUMBER	DESCRIPTION
3	1	A1501110VITON	O-RING
6	1	F42939	WEARING SPACER
9	1	A1501128VITON	O-RING
13	1	A1501129VITON	O-RING
16	1	A1001097	BALL BEARING
17	1	A1001098	BALL BEARING
19	1	A1003010	THRUST BEARING
20	1	A6503044	SEAL
21	1	A1501098VITON	O-RING
22	1	A6503044	SEAL
23	1	A1501108VITON	O-RING
24	1	F42936-1	LOWER SHAFT SLEEVE
25	1	A1501096VITON	O-RING
26	1	F23171	GREASE SPACER
28	1	A1501097VITON	O-RING
36	1	A6503005	UPPER SHAFT SLEEVE
39	1	F20632v01	AGITATOR NUT
40	1	F20620	AGITATOR
41	1	A2501027	AGITATOR SCREW
43	1	F20633v01	AGITATOR CONNECTIVE
44	2	A1501130	O-RING
45	1	F20631v01	AGITATOR SPACER
46	1	F20619	LOWER WEAR PLATE
47	1	F39211	IMPELLER 60 HZ
49	3	A1502114	SEAL
50	1	P0152402	DISCHARGE ADAPTER Ø150
51	2	A6503011	SEAL
53	1	A6503048	SEAL
56	1	F42938	LOWER SEALS FLANGE
58	1	A1002085	ROLLER BEARING
61	1	A1001099	BALL BEARING
62	5	A1503174	RUBBER WASHER
63	5	A2527015	STEEL WASHER
64	1	F20630	CABLE RUBBER SLEEVE
90	1	A1501166VITON	O-RING

Electric pump

EL25

PUMP SPECIFICATIONS	Mod. A	Mod. B
Capacity [m ³ /h - (USGPM)]	100 - (440)	140 - (616)
Head [m - (ft)]	21 - (69)	17 - (56)
Impeller diameter [mm - (in)]/type	380 - (15)/2 blades closed	
Flanged bore size [DN.../PN... - (in)]	DN100/PN10 - (4)	DN150/PN10 - (6)
Cross section diameter [mm - (in)]	35 - (1.4)	
Weight (without cable) [kg - (lbs)]	680 - (1500)	695 - (1530)

ELECTRIC MOTOR

Power [kW-HP]	18-25
Voltage [V]/Current [A]	460/30.8
Phases/Poles/Frequency [Hz]	3/6/60
Speed [RPM]	1180
Insulation class	H
Power cable 20m (IEC 60245- 4)	H07RN-F 4G16

MATERIALS

Casing	Spheroidal cast iron EN-GJS-500-7 (EN 1563)
Motor housing	Cast iron EN-GJL-250 (EN 1561)
Wear parts	High chrome EN-GJN-HV600 (XCr18) (EN 12513)
Main shaft	High tensile steel 39NiCrMo3 (AISI 9840)

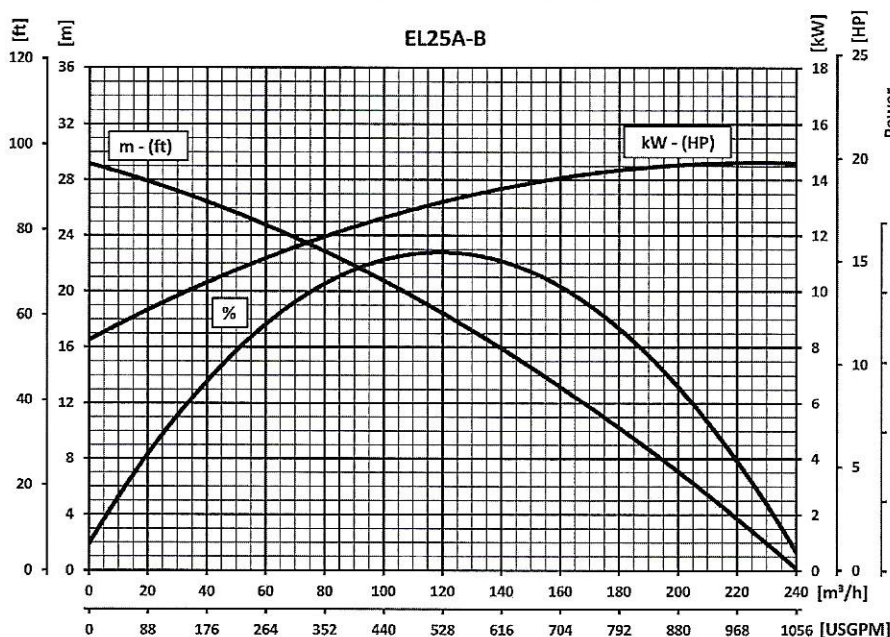
SEALS / LUBRICANT

Motor side seals	2 lipseals (BUNA)
Impeller side seals	5 lip seals (3 BUNA + 2 PTFE) + 1 V-RING (TPU)
Oil type	ISO 320

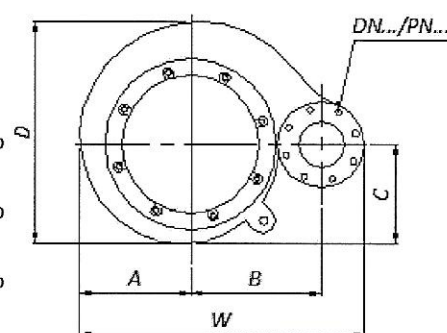
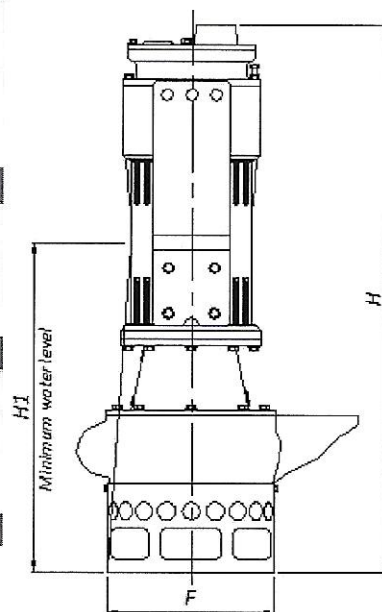
DIMENSIONS [mm - (in)]

H	W	D	F	H1	A	B	C
1360	795	670	535	905	335	350	145
(54.4)	(31.8)	(26.8)	(21.4)	(36.2)	(13.4)	(14)	(5.8)

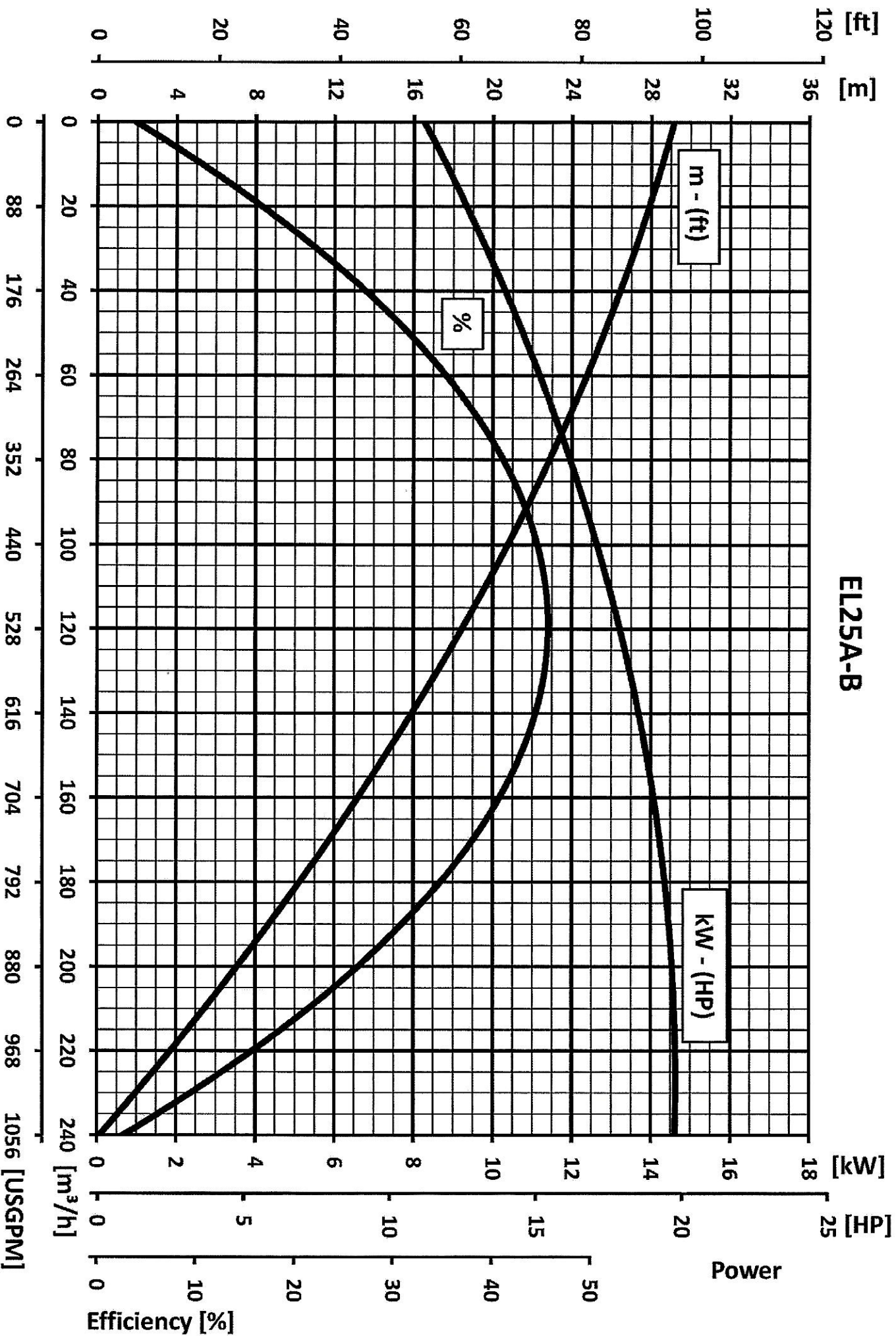
PERFORMANCE CURVES



We reserve the right to make changes without notice



EL25A-B





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Supply, Import, Export Water Pumps

Gol Pumps Technology

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