



G.P.T.CO

GOL PUMPS TECHNOLOGY INC

BLOWER PUMP VORTEX GAS PUMP

PRODUCT CATALOG



RoHS ISO9001:2000 CE





HIGH PRESSURE VORTEX BLOWER (GAS Pump)

Made by Aluminum alloy

Small body, small weight

High pressure and Oil free

The ring blower (Side Channel Vacuum Pump, Gas Pump, Air Blower) made by aluminum alloy, that make it small body and light weight.

Blower blades operate without coming into contact with the pump casing and with each other.

Therefore, the blades do not require lubrication. Since the system only operates with air or gas, the environment remains clean. For this reason, blowers provide a big advantage in chemical applications, aquaculture, pneumatic transfer applications, mining and treatment plants, which require a clear gas flow. Single-stage blowers can operate within the ranges of 35-1700 m³/h flow rate and 0-450 mbar pressure.

The products are widely used for clothes, printing, paper making, aquiculture, liquid waste disposing, adding oxygen, photoengraving, industry absorbing, heliograph, powder and grain feeding, works scene, etc.

The motors are designed according to the DIN EN 60034 / DIN IEC 34-1 and temperature class is F. For the three phase machines the tolerances are +/- 10 % for fixed voltage and +/- 5 % for voltage range. The single phase machines are designed with a +/- 5 % tolerances.

If only 90 % of the maximum allowed pressure will be used for the continuous operating then the allowed voltage range adds to +/- 10 %. For all single and three phase machines which designed according to the CE Standard (110 V, or 220 V for single phase and 220 V / 380 V for three phases) the maximum allowed voltage tolerances are +/- 10 % resp.

The frequency working is 50Hz or 60 HZ

Applications :

1. Aquaculture (fish and prawn pond aeration)
2. Waste water treatment, sewage treatment system.
3. Pneumatic conveying systems.
4. Lifting and holding of parts by vacuum.
5. Packing machines.
6. Filling of bags/bottles/hoppers.
7. Soil remediation
8. Food processing.
9. Laser printers
10. Dental suction equipment.
11. Paper processing.
12. Gas analysis.
- 13-Vacuum Application.





HIGH PRESSURE VORTEX AIR PUMP



GP1 210 - 250



GP1 210 - 370



GP1 310 - 550



GP1 410 - 750



GP3 510 - 1100
GP3 510 - 1100 S



GP3 510 - 1500



GP3 610 - 2200 S



GP3 610 - 2200
GP3 610 - 2200 S



GP3 710 - 3000 S



GP3 710 - 4000 S



GP3 810 - 3000 S



GP3 810 - 4000 S



GP3 810 - 5500



GP3 810 - 7500 S



HIGH PRESSURE VORTEX AIR PUMP

Technical Specifications 50 HZ

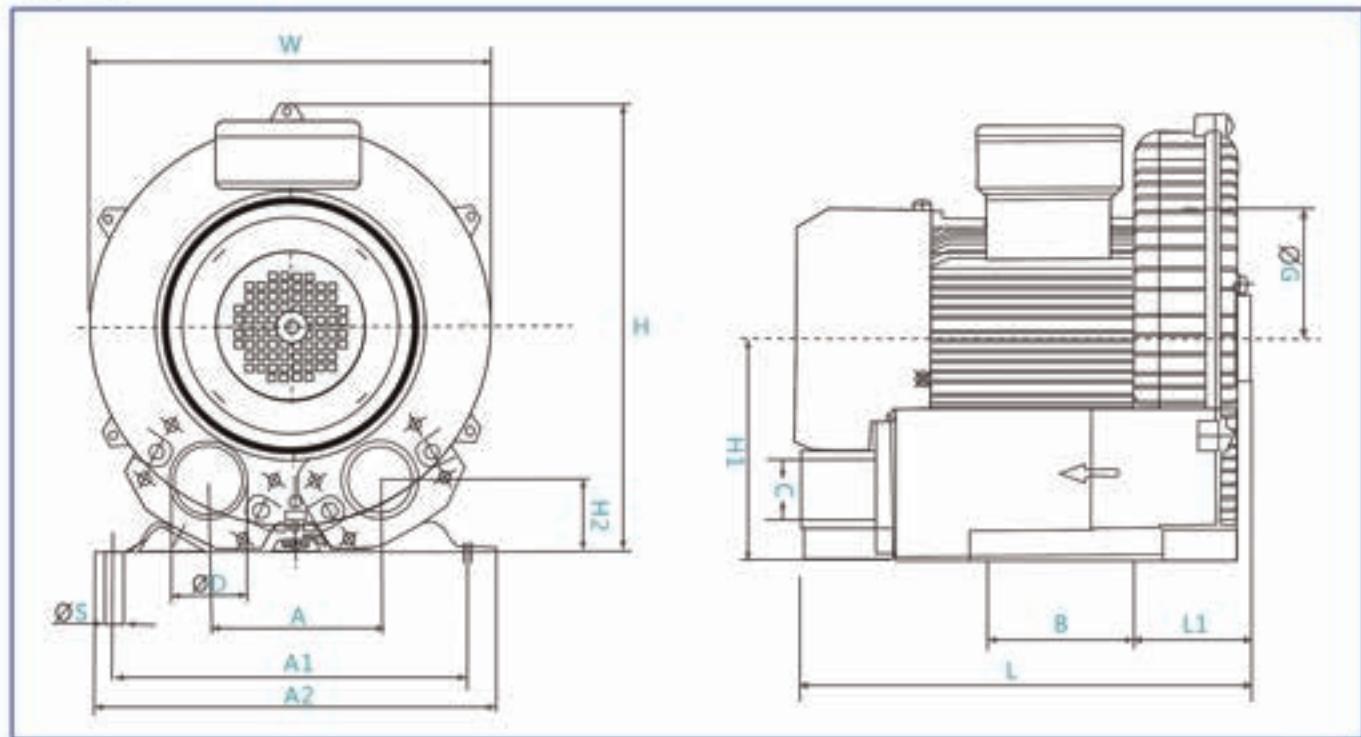
GOL PUMP MODEL	Phase	Rated voltage	Frequency	Rated current	Max.pressure	Max.flow	Max.vacuum	Power	Speed	Noise	N.M	G.W	Packing volume
		V	Hz	A	Kpa	m3/h	Kpa	KW	r/min	dB	KG	KG	CM
GP1-510-1100	Single Phase	220	50	8.7	10	170	22	1.1	2800	<60	23	24.7	37x37x38
GP1-510-1500	Single Phase	220	50	11.8	13	180	24	1.5	2800	<60	23.4	28	37x37x38
GP1-710-2200	Single Phase	220	50	17.3	36	230	26	2.2	2800	<70	29	31.5	42x42x42
GP3-210-370	Three Phases	Δ 220 Y 380	50	1.55 - 1.85	16	65	30	0.37	2800	<56	11	11.7	31x28x28
GP3-310-550	Three Phases	Δ 220 Y 380	50	2.51 - 1.45	22	90	16	0.55	2800	<60	12.6	14.1	32x31x30
GP3-410-750	Three Phases	Δ 220 Y 380	50	3.13 - 1.81	25	120	18	0.75	2800	<60	12.6	14.1	32x31x30
GP3-510-1100S	Three Phases	Δ 220 Y 380	50	4.36 - 2.52	30	170	22	1.1	2800	<60	21.5	22.9	37x37x38
GP3-510-1500S	Three Phases	Δ 220 Y 380	50	5.96 - 3.44	33	180	24	1.5	2800	<60	22.5	26	37x37x38
GP3-610-2200S	Three Phases	Δ 220 Y 380	50	8.21 - 4.75	36	230	26	2.2	2800	<70	27	29.5	40x40x40
GP3-710-2200S	Three Phases	Δ 220 Y 380	50	8.21 - 4.75	36	230	26	2.2	2800	<70	29	31.5	42x42x42
GP3-710-3000S	Three Phases	Δ 220 Y 380	50	11.07 - 6.39	38	240	27	3	2800	<70	35	37.5	43x44x44
GP3-710-4000S	Three Phases	Δ 220 Y 380	50	14.15 - 8.7	40	250	33	4	2800	<70	37	40	43x44x44
GP3-810-3000S	Three Phases	Δ 220 Y 380	50	11.07 - 6.39	38	240	27	3	2800	<70	44	51	46x46x50
GP3-810-4000S	Three Phases	Δ 220 Y 380	50	14.15 - 8.7	40	250	33	4	2800	<70	47	54	46x46x50
GP3-810-5500S	Three Phases	Δ 220 Y 380	50	19.23 - 11.1	45	430	33	5.5	2800	<70	62	71	48x50x52
GP3-810-7500S	Three Phases	Δ 220 Y 380	50	25.98 - 15	50	450	36	7.5	2800	<70	65	74	48x50x52

Technical Specifications 60 HZ

GOL PUMP MODEL	Phase	Rated voltage	Frequency	Rated current	Max.pressure	Max.flow	Max.vacuum	Power	Speed	Noise	N.M	G.W	Packing volume
		V	Hz	A	Kpa	m3/h	Kpa	KW	r/min	dB	KG	KG	CM
GP1-210-250	Single Phase	110	60	3	14	57	10	0.3	3400	<56	10.6	11.2	31x28x28
GP1-210-370	Single Phase	110	60	4.2	19	70	13	0.44	3400	<56	11	11.7	31x28x28
GP1-310-550	Single Phase	110	60	5.8	24	110	17.5	0.66	3400	<60	12.6	14.1	32x31x30
GP1-410-750	Single Phase	110	60	7.5	28	132	19	0.9	3400	<60	12.6	14.1	32x31x30
GP1-510-1100	Single Phase	220	60	10.5	30	245	24	1.3	3400	<60	23	24.7	37x37x38
GP1-510-1500	Single Phase	220	60	14.16	31	255	25	1.8	3400	<60	23.4	28	37x37x38
GP1-710-2200	Single Phase	220	60	20.5	43	365	33	2.6	3400	<70	29	31.5	42x42x42
GP1-210-250	Three Phases	220	60	1.68	14	57	10	0.3	3400	<56	10.6	11.2	31x28x28
GP3-210-370	Three Phases	220	60	2.11	19	70	13	0.44	3400	<56	11	11.7	31x28x28
GP3-310-550	Three Phases	220	60	3.01	24	132	19	0.66	3400	<60	12.6	14.1	32x31x30
GP3-410-750	Three Phases	220	60	4.1	28	132	20	0.9	3400	<60	12.6	14.1	32x31x30
GP3-510-1100S	Three Phases	220	60	5.88	30	245	24	1.3	3400	<60	21.5	22.9	37x37x38
GP3-510-1500S	Three Phases	220	60	8.2	31	255	25	1.8	3400	<60	22.5	26	37x37x38
GP3-610-2200S	Three Phases	220	60	11.8	41	340	31	2.6	3400	<70	27	29.5	40x40x40
GP3-710-2200S	Three Phases	220	60	11.8	43	365	33	2.6	3400	<70	29	31.5	42x42x42
GP3-710-3000S	Three Phases	220	60	16.38	44	375	34	3.6	3400	<70	35	37.5	43x44x44
GP3-710-4000S	Three Phases	220	60	16.97	45	385	35	4.8	3400	<70	37	40	43x44x44
GP3-810-3000S	Three Phases	220	60	16.38	44	475	34	3.6	3400	<70	44	51	46x46x50
GP3-810-4000S	Three Phases	220	60	16.97	45	525	35	4.8	3400	<70	47	54	46x46x50
GP3-810-5500S	Three Phases	220	60	23.21	50	616	38	6.6	3400	<70	62	71	48x50x52
GP3-810-7500S	Three Phases	220	60	34.19	52	640	42	9	3400	<70	65	74	48x50x52



Dimension Diagram



MODE gol pumps code	Size						
	L	W	H	H1	H2	A	A1
GP-210-250	260	246	247	120	37	90	205
GP-210-370	260	246	247	120	37	90	205
GP-310-550	277	268	272	155	47	93	205
GP-410-750	300	286	302	165	58	111	225
GP-510-1100	325	335	340	190	61.5	115	270
GP-510-1500	325	335	340	190	61.5	115	270
GP-610-2200S	350	362	365	192	61	120	290
GP-710-2200	377	382	385	192	56	125	290
GP-710-3000S	377	382	385	192	56	125	290
GP-710-4000S	377	382	385	192	56	125	290
GP-810-3000S	402	408	410	210	56	140	313
GP-810-4000S	435	418	470	237	110	143	315
GP-810-5500S	475	446	480	250	118	148	360
GP-810-7500S	475	446	480	250	118	148	360



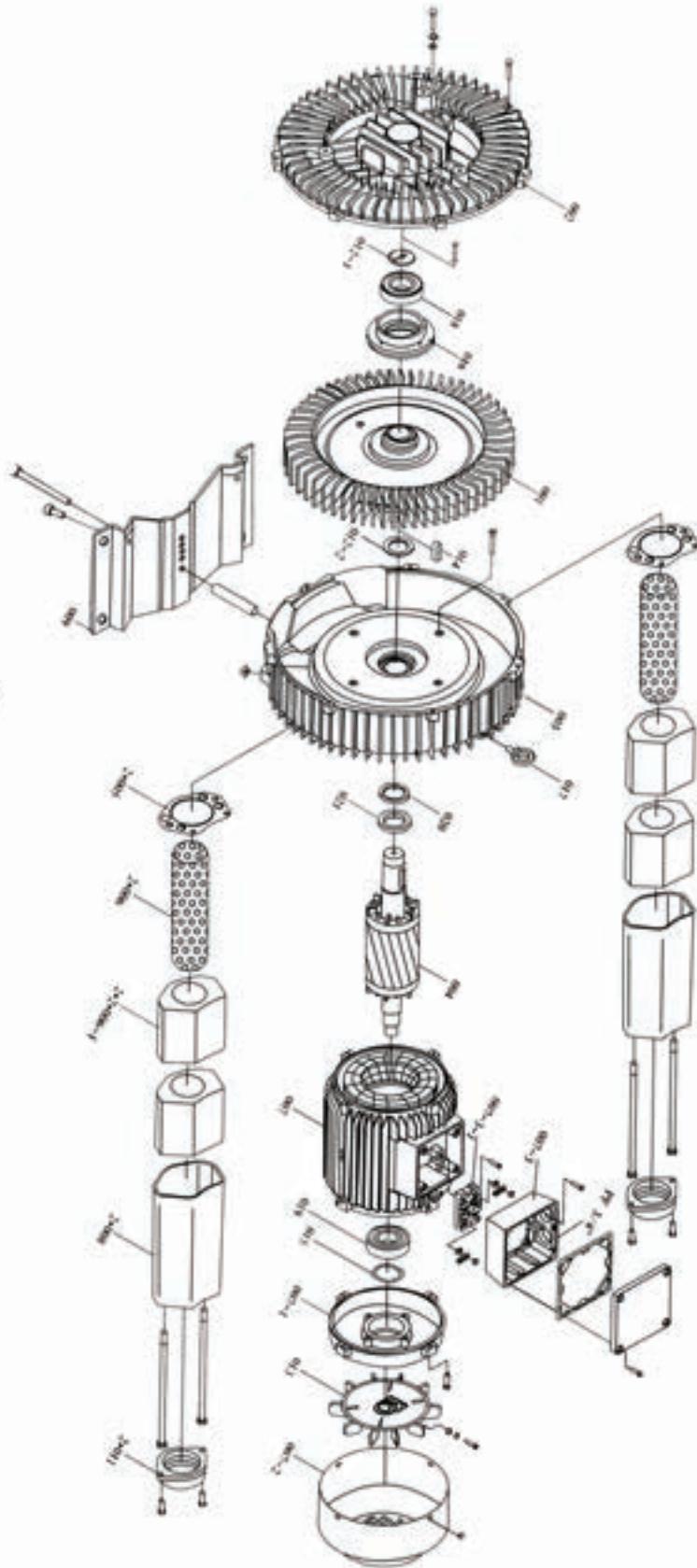
DIMENSION DIAGRAM

Mode gol pumps code	Size						
	A2	L1	B	G	D	S	C
GP-210-250	235	62	83	φ 140	φ 49	8.5	G 1/4
GP-210-370	235	62	83	φ 140	φ 49	8.5	G 1 1/4
GP-310-550	265	66	83	φ 162	φ 49	12	G 1 1/4
GP-410-750	265	80	95	φ 173	φ 50	12	G 1 1/2
GP-510-1100	300	30	140	φ 200	φ 60	14	G 2
GP-510-1500	300	30	140	φ 200	φ 60	14	G 2
GP-610-2200S	326	95	140	φ 246	φ 60	14	G 2
GP-710-2200	326	103	140	φ 256	φ 60	14	G 2
GP-710-3000S	326	103	140	φ 256	φ 60	14	G 2
GP-710-4000S	326	103	140	φ 256	φ 60	14	G 2
GP-810-3000S	345	103	140	φ 256	φ 60	14	G 2
GP-810-4000S	330	113	185	φ 280	φ 76	14	G 2 1/2
GP-810-5500S	415	100	170	φ 288	φ 76	15	G 2 1/2
GP-810-7500S	415	100	170	φ 288	φ 76	15	G 2 1/2





- 001. (Wind leaf)
- 002. (wind cover)
- 003. (wind barrel)
- 004. (rotor)
- 005. (foot in charge of spacer)
- 006. (disappear sound iron network)
- 006-1. (disappear sound sponge)
- 007. (motor)
- 007-1. (the back cover of the motor)
- 007-2. (Heat dissipation iron cover)
- 007-3. (terminal box & cover/wiring board)
- 007-3-1.(wiring board)
- 008. (foot tube)
- 009. (foot base)
- 011. (PF 2"- out/enter tooth hole)
- 012-1. (spacer 4mm)
- 012-2. ($t = 2.5\text{mm}$ =spacer)
- 013. (18pp – heat dissipation leaf)
- 014. (8*10*30 key)
- 015. (wave spacer)
- 016. (Bearing cover)
- 017. (rings M8)
- 018. (Bearing)
- 019. (Bearing)
- 020. (Seal–cotton)
- 021. (Oil seal)





Other Application

The sucking of the printing machine of network edition	Eject the exhaust gas and dust produced while welding drawing	The weave cotton machine suck silk	Photo-engraving
<p>vortex gas pump print</p> <p>printed matter utilize the pressure of sucking to be regular, in order to make it easy for print.</p>	<p>vortex gas pump filter of waste gas filtering case blast pipe welding rod</p> <p>accum way is arranged to the elsewhere, ensure operators to be healthy.</p>	<p>yarn vortex gas pump dehydrate the hole</p> <p>absorb the moisture content and regular end of a thread, improve the quality and efficiency of the products.</p>	<p>crooked film by the board darkroom vortex gas pump</p> <p>make use of vacuum suction to keep films, make it smooth , is suitable for photo-engraving industry .</p>
The powder body transports	Print suck	Industry hoover	Vacuum dehydrate
<p>vortex gas pump tube filter screen air two times valve</p> <p>granular object, for instance plastic raw materials ,etc., can make use of the atmospheric pressure (blows) or the vacuum suction to accomplish the task of sending .</p>	<p>vortex gas pump cylinder suck cylinder</p> <p>vacuum suck printing paper is it transfer by molding.</p>	<p>vortex gas pump filter screen collect dust case</p> <p>in the factory for bits platform of remaining etc., it is the all right if have Fig. it have the clean the ways.</p>	<p>pump gyro wheel knife mud do strain cloth air and water segregate tha air vortex gas pump</p> <p>the paper pulp dehydrates , pollution dehydrates , the cloth dehydrates etc.</p>
Make books machine	Incomplete cloth deal with	Ox milk paper carton filling machine	Bean curd machinery
<p>cut knife support bar book vortex gas pump</p> <p>cut off books when keep sucking.</p>	<p>cloth vortex gas pump filter incomplete cloth cut off suck draught</p> <p>cloth cutting treatment</p>	<p>vortex gas pump</p> <p>ox milk vacuum that box is fill attract and utilize.</p>	<p>vortex gas pump</p> <p>tracing the soybean wheel to give, clean and use to cleaning the trough .</p>
Keeping processing	Defence works scene	Iron cloth machine	The gas resolves
<p>processing platform vortex gas pump</p> <p>block of processing thing, plastic ,etc. using regularly for some un-magnetism object's fixing.</p>	<p>vortex gas pump tunnel breathing in breathing out</p> <p>for remove the part of the tunnel and narrow and small part's dust and poisonous gas .</p>	<p>oil pressure device cloth vortex gas pump vapour</p> <p>spend to discharge the vapour when ironing cloth.</p>	<p>vortex gas pump filter barrel</p> <p>using the attraction of the gas resolves device.</p>



The gas and heavy oil gush out firing	Wash the bottle machine and dries up	Can collect all the bits automatically after cut the Paper	It is dry to use the air knife
<p>vortex gas pump high-pressure air fuel high wind pressure (2,000mmHg) and enough wind amount, can lightening your reliance to the air com press horizontal.</p>	<p>dries up the water droplet after drops of water empty bottles vortex gas pump empty bottle of beverage are water-washed, suitable for the food industry.</p>	<p>cloth piece blow and send off cut kniferoll and transfer vortex gas pump plastic, cloth, paper, etc, cut.</p>	<p>vortex gas pump the circuit base plate of dust drop of water printed circuit board electron industry can make use of forced draught blower to blowdown the small dust and water droplet.</p>
Air cushion	The domestic animal excrement ferments' fierceness gas	Subpoena transport	The electrolytic liquid mix round
<p>paper air ball vortex gas pump knife paper increasing the buoyancy, easy to move.</p>	<p>1.5~1.8m saw-dust or rice husk discharging holes entering domestic animal's excrement trough directly with the high-pressure air, it is exposed to the area to increase domestic animal excrement and air. Also suitable for the sewage disposal of the public hazards.</p>	<p>examine cashier medicine office vortex gas pump It regards air as motive force to be fast also really to transport file.</p>	<p>vortex gas pump electrolytic trough makes use of air to stir the electrolytic trough, make the electrolyte circulate, and repel adhering to the bubble and make electroplate rapidly, the result is even. (export holes with the best of 4mm)</p>
The oxygen supply in breed aquatics	Puncher machine	Powder body transport	Combustion-supporting discharge with the waste gas of the incinerator
<p>vortex gas pump oxygen water in the pool.</p>	<p>vortex gas pump molding product convenient to it press product of taking shape after to take out.</p>	<p>powder body vortex gas pump control valve compress air spray head powder body grains of body, etc. air of raw materials transport.</p>	<p>wind knife air vortex gas pump atmospherical help blaze and exhaust</p>
The exhaust gas blows smoking	Wash the car and dry up	Print and force dryness	Dry up after cleaning
<p>vortex gas pump wind knife discharging rapidly by the scattered exhaust gas that appears, so as not to cause pollution.</p>	<p>vortex gas pump wind knife blow the moisture content to dry after having car machine washing.</p>	<p>vortex gas pump heater wind knife warm wind enabling the printing color to dry fast.</p>	<p>vortex gas pump wind knife moisture content or oil gas after cleaning break away from articles rapidly.</p>



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