

## MARINE PUMPS OFFSHORE SOLUTIONS



# OCEAN PROOF

SAER has an extensive range of pumps for the marine, naval and off shore fields.

With **an average delivery time of three weeks** and a network of distributors located in over **100 Countries worldwide**, you can rely on a quick response for all of your special requirements.

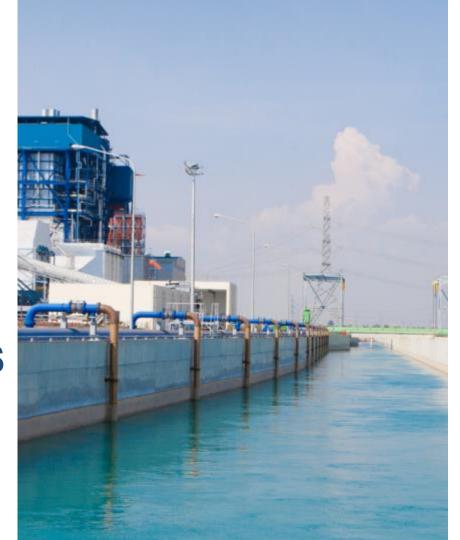
SAER provides hundreds of **tailored solutions** to withstand sea water for applications such as ballast, sea water cooling, boiler feed, HVAC, fire fighting and many others.

Thanks to the precision cast parts and high quality construction, **maintenance is simple** and **life cycle costs** are kept to a **minimum**, making SAER pumps **OCEAN PROOF**.





## OUR PRODUCTS ARE MADE BY OUR CUSTOMERS

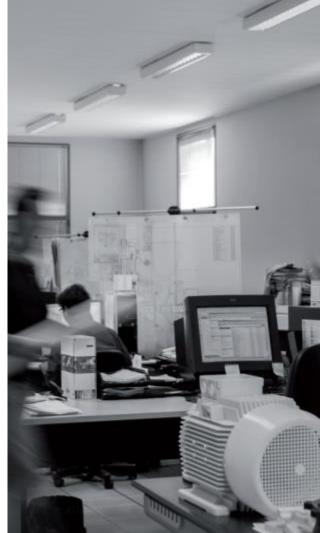


SAER provides pump solutions built to last, with a complete range from surface to submersible pumps and motors with power up to 400HP, flow up to 5000 m<sup>3</sup>/h and 60 bars of head, available in SS 316, bronze, DUPLEX, carbon steel and cast iron. Since 1951 we provide efficient solutions made in Italy.





## Customized solutions to meet every need.



Wide choice of materials for different applications.

Pumps available in **many configurations** with possibility of selection among many materials both for the pump and motor components.

Precision casted parts for high reliability.

Easy maintenance and low operating costs.

Motors in **different efficiency class**(IE1, IE2, IE3), low and medium voltage.

Choice among electric motors, diesel engine and hydraulic motor to provide ideal solutions for any needs.

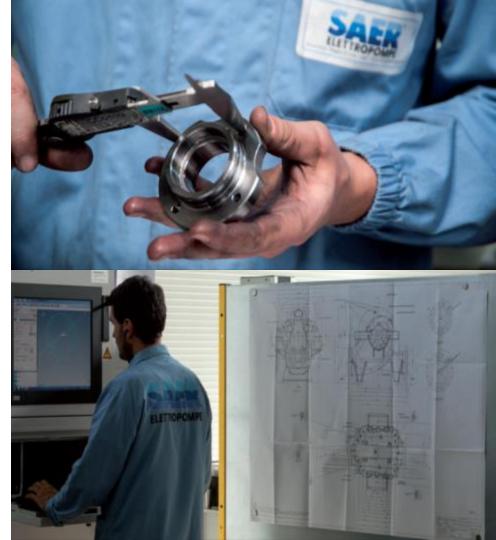
All **approvals for marine classifications** available from our testing rooms



## FOCUS ON QUALITY MATERIALS | DIMENSIONS | VALUES

Every year we invest more than 6% of our turnover in research, to search for new and efficient solutions.

Our R&D dept. works with state of the art software, and prototyping system



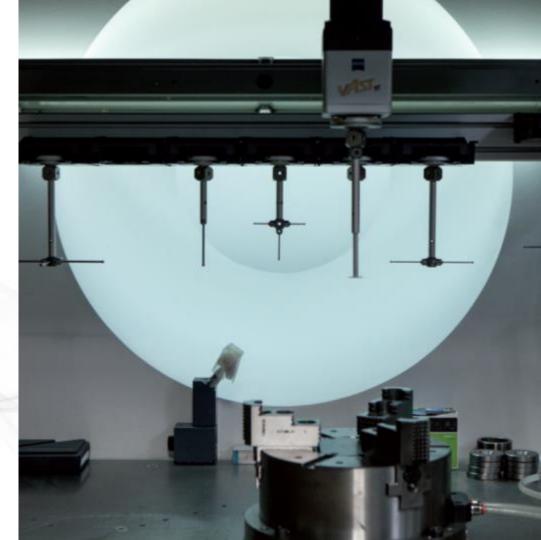


## RECOGNIZED EXCELLENCE MADE IN ITALY GUARANTEE

6 different lines to test the pumps under different conditions up to 2400m<sup>3</sup>/h 300kW.

New testing room up to 5000m<sup>3</sup>/h 500 kW.

Third parties witnessed tests can be performed directly in our facilities.

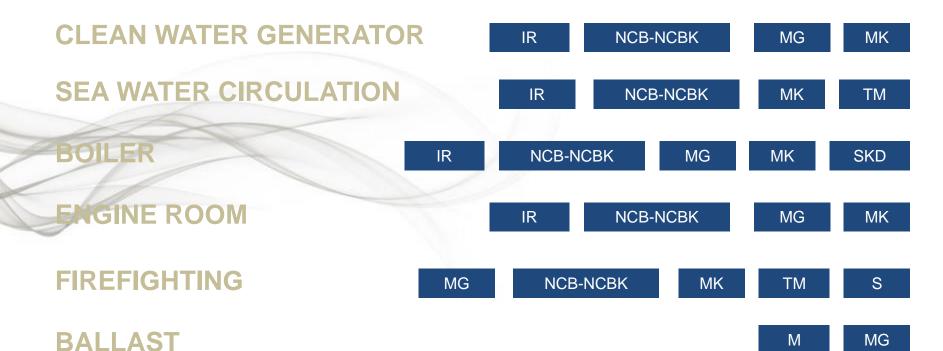




## APPLICATIONS

Transfeld ----







# PRODUCTS



# **END SUCTION**

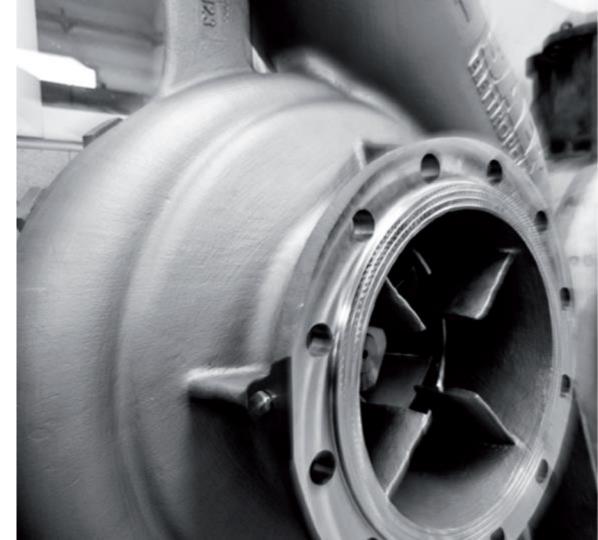
One of the most extended range in the pump market, combines top performances with low operating costs

### **APPLICATIONS**

Shipbuilding industry HVAC Fire fighting Fresh water circulation pump

### MOTOR

Electric motor/Diesel Engine/ Hydraulic motor Easy maintenance with back pull-out design.





#### **Close-coupled pumps**

High efficiency and versatile pump, compact and with reduced overall dimensions

#### 50 Hz

Qmax: 400 m<sup>3</sup>/h, Hmax: 100 m Power: up to 37 kW

#### 60 Hz

Qmax: 525 m<sup>3</sup>/h, Hmax: 113 m Power: up to 37 kW

Materials: Stainless Steel, Cast iron, Bronze



IR Series

#### Stub-shaft pumps

Exclusive project that allows the pump to be combined to any normalized electrical and hydraulic motor.

#### 50 Hz

Qmax: 255m<sup>3</sup>/h, Hmax: 102 m Power: up to 75 kW

#### 60 Hz

Qmax: 260 m<sup>3</sup>/h, Hmax: 113 m Power: up to 37 kW

Materials: Stainless Steel, Cast iron, Bronze.

MG Series Bare shaft pumps <u>according</u> to the norm EN 733.

#### **50 Hz** Qmax: 675 m³/h, Hmax: 129 m Power: up to 160 kW

### 60 Hz

Qmax: 2400 m<sup>3</sup>/h, Hmax: 122 m Power: up to 400 kW

Materials: Stainless Steel, Cast iron, Bronze



NCB Series Bare shaft pumps <u>exceeding</u> the norm EN 733.

#### 50 Hz

Qmax: 2300 m<sup>3</sup>/h, Hmax: 97 m Power: up to 355 kW

#### 60 Hz

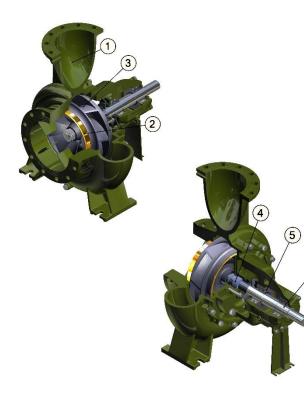
Qmax: 2400 m<sup>3</sup>/h, Hmax: 122 m Power: up to 400 kW

Materials: Stainless Steel, Cast iron



NCBK Series





### **1.Reliability**

standard for all versions, wear rings, easy to replace, to protect the pump body and the impeller.

# 3.High Hydraulic efficiency

pump designed with CFD systems.

## 5.Solution for all needs

6

different configurations of mechanical seal or gland packing.

### 2.More resistance

pump body and seal holding disk designed with suitable thickness to guarantee life to the exercise pressures.

## 4.Reduced life cycle cost

oversized ball bearings and protected from outer agents to offer a reduced working noise. Available versions with oil soaked bearings and with a constant-level oil feeder.

## 6.Quality

standard stainless steel AISI 431 shaft designed to resist to the bending-torsion load generated and protected by anti-wear systems. Suction profile conceived to increase the suction capacity and to reduce the NPSH and possibility of cavitation.



## **MULTISTAGE**

The series offers a wide range of products able to meet the requirements of the end user.

### **APPLICATIONS**

Systems of high pressure lifting, Refrigeration HVAC Condensed extraction Tank washing Fire and general services Boiler feed

### MOTOR

Electric motor/Diesel Engine/ Hydraulic motor.





#### Vertical multistage pumps

#### **50 Hz** 40 m<sup>3</sup>/h Hmax: 394 m Power: up to 30 kW

60Hz

Qmax: 45 m<sup>3</sup>/h Hmax: 385 m Power: up to 37 kW

Materials: cast iron, Stainless steel 316, Stainless steel 304



MK Series 50 Hz Qmax: 700 m³/h Hmax: 630 m Power: up to 500 kW

60 Hz Qmax: Qmax: 900 m<sup>3</sup>/h Hmax: 630 m Power: up to 500 kW

Materials: cast iron, Stainless steel 316, Stainless steel 304



50 Hz Qmax: 700 m³/h Hmax: 630 m Power: up to 500 kW

#### 60 Hz Qmax: Qmax: 900 m<sup>3</sup>/h Hmax:

Series

630 m Power: up to 500 kW

Materials: cast iron, Stainless steel 316, Stainless steel 304











TM

**TMS** 

1) Reduction system of axial loads on all versions : balance drum, impellers with holes and return pipe.

3) Different configurations of mechanical seal or gland packing according to the user's requirements, based on the fluid characteristics and the use conditions.

4) Oversized ball bearings and protected from outer agents to offer a reduced working noise and a long service life. Available versions with oil soaked bearings and with a constant-level oil feeder on demand.

5) Wear ring front and rear, easy to replace, to protect diffusers, stage bodies and impellers.

2) Last stage diffuser for radial loads removal.

7) Thrust bearings used to support axial residual loads.

8) TM and TMV series: Bushings made of antifriction materials.

6) TM series: suction profile conceived to increase the suction capacity and to reduce the NPSH and the possibility of cavitation. 9) TM80 – TM 100: available also in TMS version, with coupling flange according to SAE3 for diesel engine.



## **SUBMERSIBLE**

One of the most complete line of submersible pumps with water-filled or oil-filled motors for water applications.

### **APPLICATIONS**

Bottom intake Dewatering water supply Lifting Offshore bbooster.

### MOTOR

Electric motor/Hydraulic motor Verical or horizontal installation







## Semi-axial submersible pumps

From 6" up to 14", tested and proven over many years, S pumps ensure a high degree of reliability and suitability for a wide range of applications.

**50 Hz** Qmax: 725 m<sup>3</sup>/h Hmax: 388 m Power: up to 300 kW

60 Hz Qmax: 725 m³/h Hmax: 388 m Power: up to 300 Kw

**Materials:** cast iron, Stainless steel 316, Bronze , DUPLEX.

#### Diffusers





Bronze

Stainless steel AISI-316

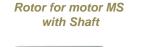
Impellers





Bronze

Stainless steel AISI-316





Stainless steel AISI-431



# **SPLIT CASING**

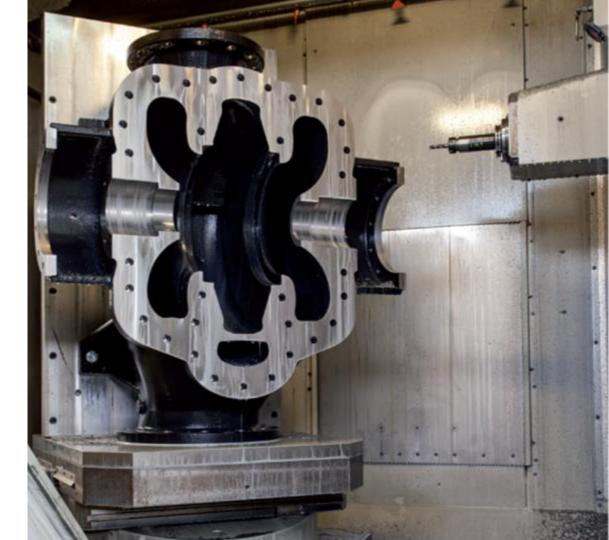
Made in Italy project and construction, each component studied and optimized through rapid prototyping systems

### **APPLICATIONS**

Water supply systems Freshwater circulation Freshwater generator Water treatment HVAC Fire and general services

### MOTOR

Electric motor/Diesel Engine/ Hydraulic motor







#### Split casing pump

High efficiency and versatile pump, compact and with reduced overall dimensions and **available also in vertical.** 

#### 50 Hz

Qmax: 5000 m³/h Hmax: 220 m Power: up to 1100 kW

#### 60 Hz

Qmax: 5000 m<sup>3</sup>/h Hmax: 220 m Power: up to 1100 kW

Materials: cast iron, Bronze



### 7. Bearings

Two heavy duty type bearings grease lubricated with grease flush through the bearing housing.

Bearing bracket carefully sealed off

Bearing protected from liquid entry by means of rubber seals

Long life bearing designed for an average life of 100.000 hours, continuous running (MTBF).

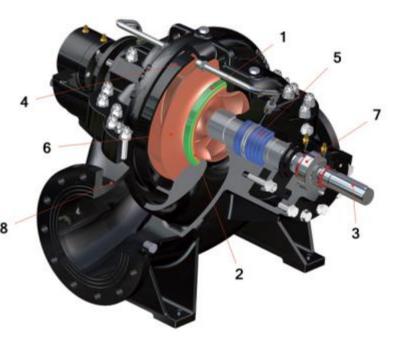
### 6. Impeller

One piece casted impeller, with double suction.

Due to the impeller double suction design there's no axial thrust on the bearings

Impeller keyed to the shaft and axially fixed by two half rings: simple maintenance and impeller dismantling 1/2. Wear ring

double wear ring, pump fitted with casing wear ring and impeller wear ring



3. Shaft

stainless steel, adequately sized for the loads transmitted.

Protection through the stuffing box with stainless steel or bronze sleeve.

The sleeves are fitted with O rings with inside diameters to eliminate leakage between the shaft and the sleeve.

## 4/8. Casing

Double design volute: the radial thrust on the bearing is minimum



# TAILORED SOLUTIONS

### THE CASE OF THE BALLAST – SM SERIES

Thanks to the flexibility that distinguishes the Company, SAER is **able to design and produce** in a short time even **products on demand**, integrating them in its wide range.

That's the case of the ballast pump, **SM series**, pumps that are used primarily in **the marine industry, to empty dry docks, civil, oil & gas and mining**. At this time SM can be realized up to 10" (400 m<sup>3</sup> / h, 7 bar, 45 kW).

**MATERIALS AVAILABLE:** AISI 316 and marine bronze G-CuSn10.

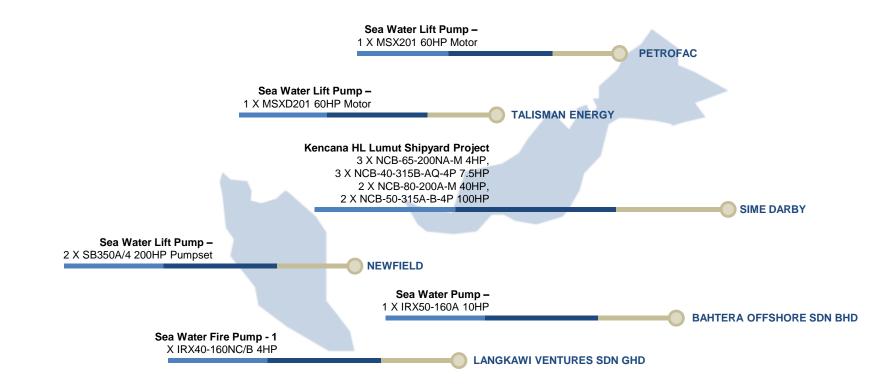




## CASE STUDIES



# SAER MALAYSIA





## SOLUTIONS FOR RIGS

SAER through his Norway partner has supplied 6XS 253A/4A for a rig. The system had to achieve as big as possible water buffer against the flame tower.

The pumps achieved a diameter on 30-40 m On this test the spray nozzle is placed approx.2,5 m above the pier so you see more or less only the upper part of the water circle. We got 292m3/h @ 17bar. (approx.. 1700-20000 C in the flame itself, and there are 30-35°C On the Rig side of the water)





## **THANK YOU**

For your tailored solutions, please contact us.



SAER® Elettropompe S.p.A. Legal and Administrative Headquarter: Via Circonvallazione, 22 42016 Guastalla (RE) - Italy Tel. +39 0522 830941 Fax +39 0522 826948 Email: info@saer.it

This material is property of SAER® Elettropompe S.p.A. and can be reproduced only under written consent. SAER® Elettropompe S.p.A. does not assume any responsibility for inaccuracies, missing, wrong or outdated data, graphical errors explicit or implicit warranty on the information